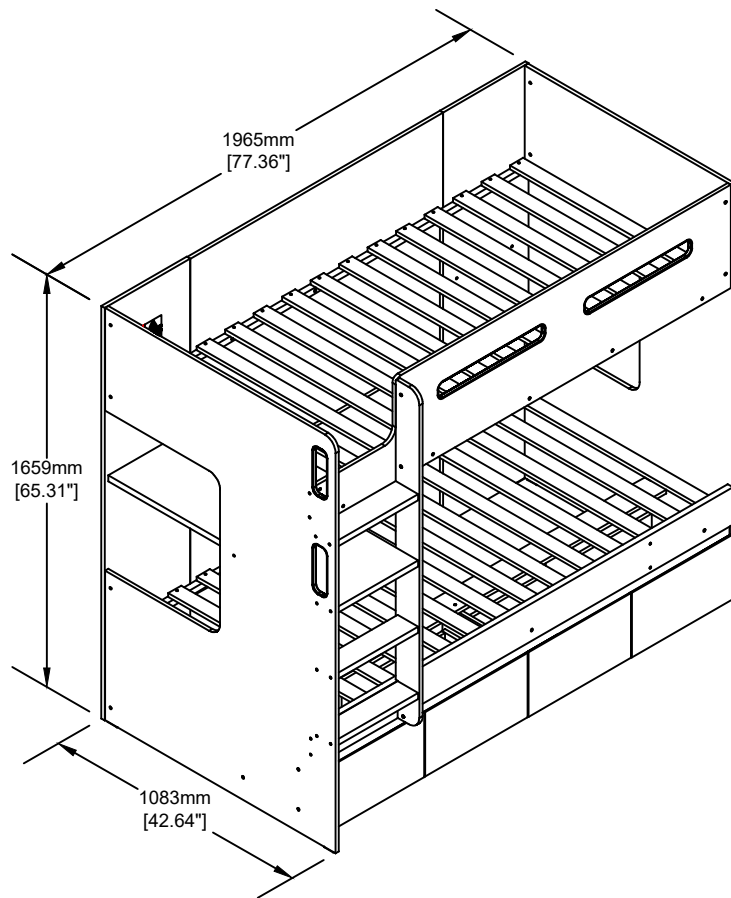


Model : Montana Single Bunk Beds

Product Size : 940mm x 1930mm (Base Int Size)

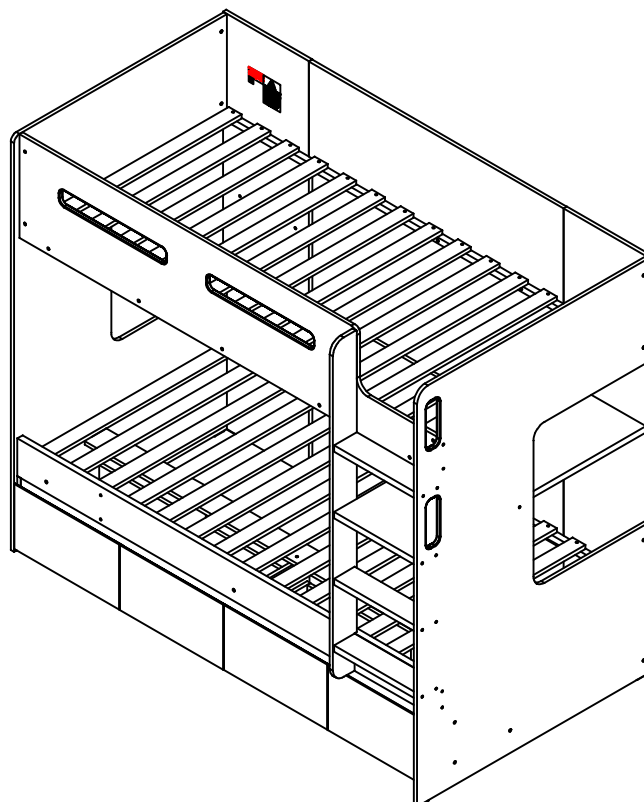
Thank you for purchasing this product. Before starting assembly we suggest you spend a short time reading through this leaflet, then follow the simple step by step guide. Two people are required to assemble this product.

OPTION A



Page : 1 of 27

OPTION B



Page : 1 of 19
Page : 28 of 35
Page : 1 of 35

Model : Montana Single Bunk Beds

Product Size : 940mm x 1930mm (Base Int Size)

TOP TIPS BEFORE YOU START !

1. Please check that all parts & hardware are present before you start the assembly of your furniture.
2. For ease and speed of assembly, we recommend that before you commence each step of the assembly, you identify all the parts required for that step.
3. We recommend that where possible, all items are assembled near to the area in which they will be placed in use, to avoid moving the product unnecessarily once assembled.
4. For the protection of your furniture, particularly items of high gloss finish, we recommend that the product is placed on a soft, smooth surface during assembly to prevent any damage.
5. During assembly please take care not to overtighten any fittings, as this may damage the product.

IMPORTANT - READ CAREFULLY & RETAIN FOR FUTURE REFERENCE

CARE AND MAINTENANCE OF YOUR FURNITURE

- Please periodically check all fittings and re-tighten as necessary.
- To clean your item, please use a damp cloth and wipe clean.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or finishes to de-laminate.
- Please do not place hot items (e.g hot drinks) directly on the wood surface.
- Please do not drag or pull your furniture.

IMPORTANT INFORMATION

1. Thickness of the mattress should not exceed 200mm.
2. Children should be discouraged from playing on top of this bunk bed.
3. The bunk bed should be checked periodically by the owner to ensure that the guardrail, ladder, and other components are maintained in the correct position and state of repair and that all connectors are tight.
4. A bunk bed is not to be placed near a ceiling fan unless the distance between the closest points on the ceiling fan bunk. Bed is at least 2 metres.
5. Use guardrails on both sides of the upper bunk.
6. Prohibit horseplay on or under bed(s).
7. Prohibit more than one person on upper bunk.
8. Use ladder for entering and leaving upper bunk.
9. If the bunk bed is placed next to the wall, the guardrail that runs the full length of the bed should be placed against The wall to prevent entrapment between the bed and the wall.
10. **WARNING:** Do not use the bunk bed/high bed if any structural part is broken or missing.
11. Ventilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.
12. **WARNING:** High beds & the upper bed of bunk beds are not suitable for children under six years due to risk of injury from falls".
13. **WARNING:** Children can become trapped between bed & wall, a roof pitch, the ceiling, adjoining pieces of furniture (e.g.cupboard) and the like. To avoid risk of serious injury distance between top safety barrier and adjoining structure shall not exceed 75mm nor shall be more than 230mm".
14. Always follow the manufacturer's instructions.
15. A statement that ventilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.
16. All bunk beds and high beds intended to be assembled by other than the manufacturer or his/her representative shall include assembly instructions including a list of the parts supplied and details of any tools required to assemble the bed.

STRANGULATION HAZARD:

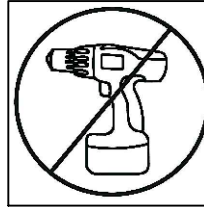
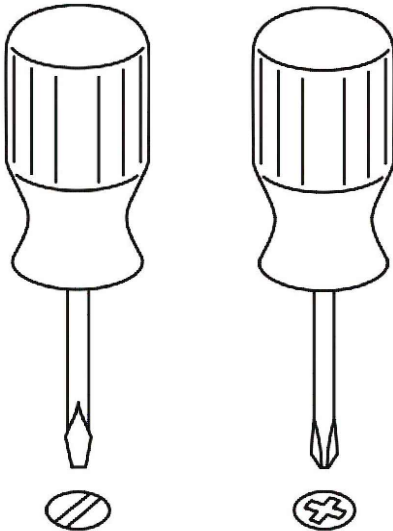
17. Never attach or hang items to any part of bunk bed that are not designed for use with the bed for example, but not limited to hook, belt and jump ropes.

Guide To Assembly

Model : Montana Single Bunk Beds

Tools Required For Assembly

Phillips Screw Driver



DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT. USE OF POWER TOOLS WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.

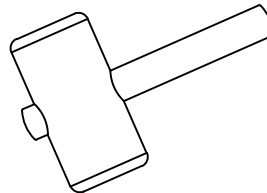


Approximately 5 hour

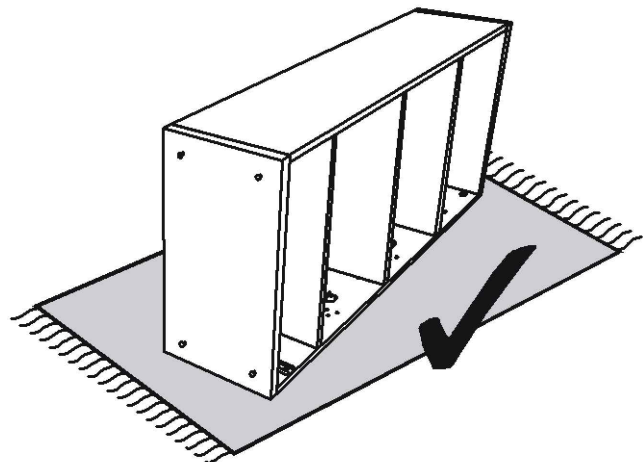
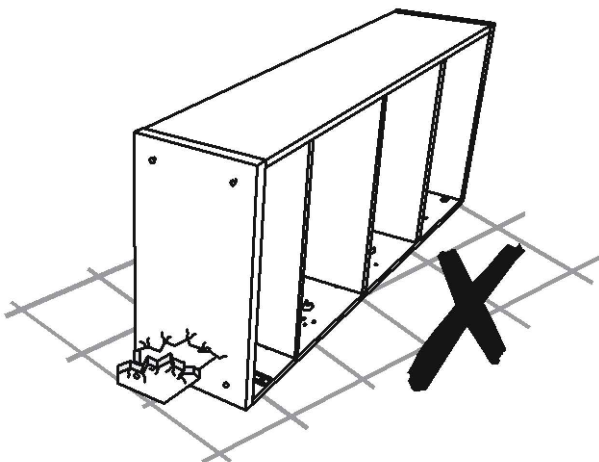
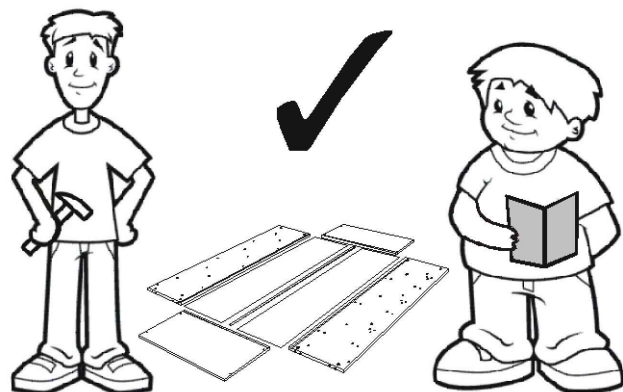
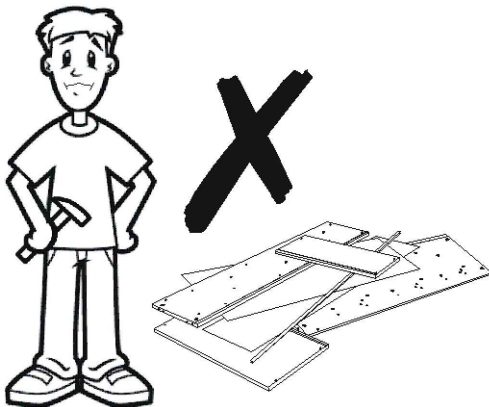
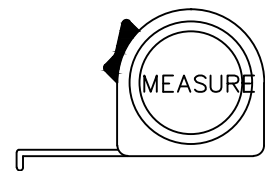


2 People Required

Rubber Hammer



Tape Measure



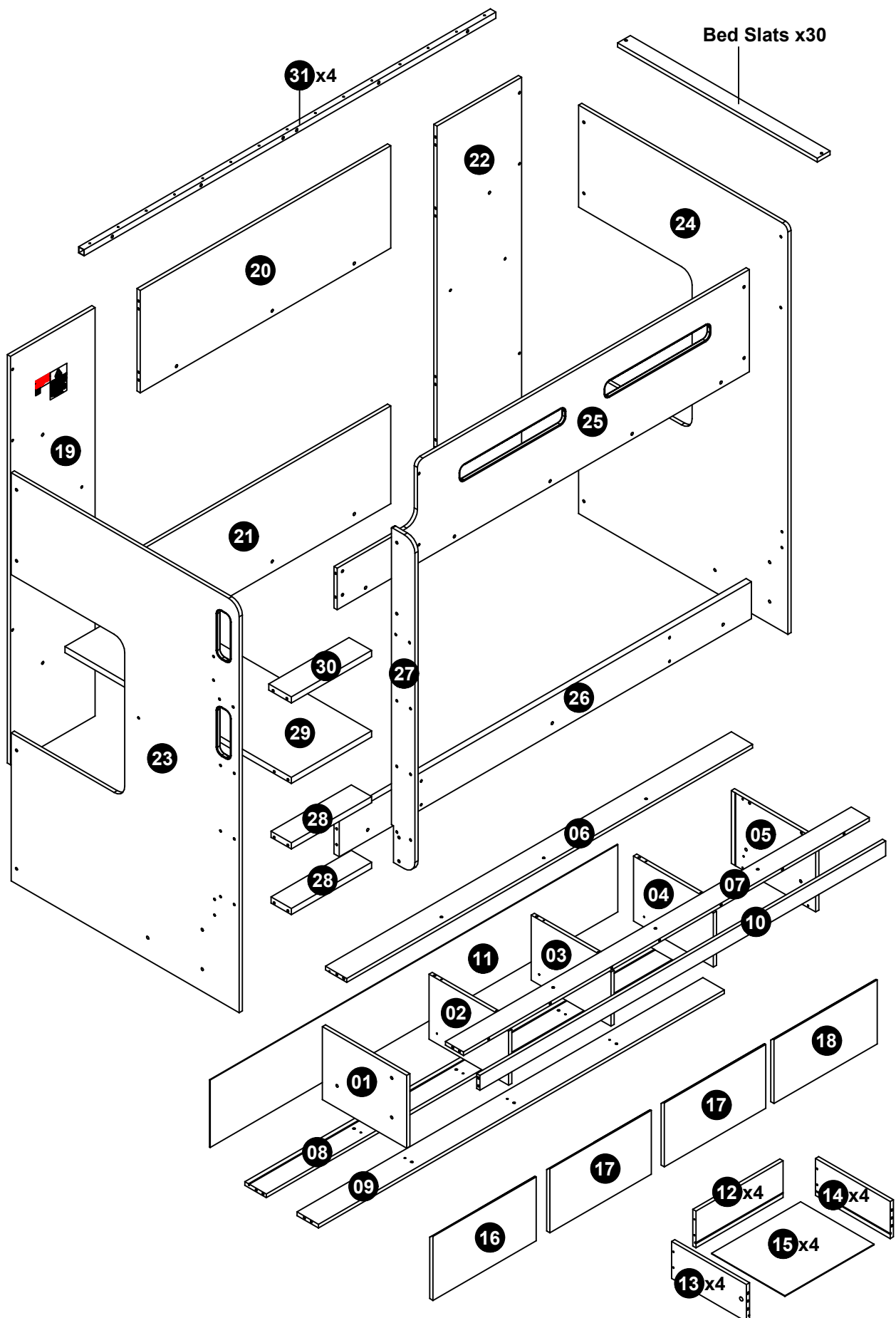
Part List

Model : Montana Single Bunk Beds

Carton 1 of 3			Carton 3 of 3		
No.	Part Name	Pcs	No.	Part Name	Pcs
01	Left Panel (Drawer Cabinet)	1	23	Left End Panel	1
02	Left Center Panel(Drawer Cabinet)	1	24	Right End Panel	1
03	Center Panel (Drawer Cabinet)	1	27	Right Panel (Ladder)	1
04	Right Center Panel(Drawer Cabinet)	1	28	1st & 2nd Ladder Step	2
05	Right Panel (Drawer Cabinet)	1	29	3rd Ladder Step	1
06	Top Panel (Back Drawer Cabinet)	1	30	4th Ladder Step	1
07	Top Panel (Front Drawer Cabinet)	1			
08	Bottom Panel(Back Drawer Cabinet)	1			
09	Bottom Panel(FrontDrawer Cabinet)	1			
10	Front Panel (Drawer Cabinet)	1			
11	Back Panel (Drawer Cabinet)	1			
25	Side Panel (Front Upper)	1			
26	Side Panel (Front Lower)	1			
31	Metal Side Rail	4			
	Bed Slats	30			
Assembly Instructions + Fitting List					
Carton 2 of 3					
12	Back Panel (Drawer)	4			
13	Left Panel (Drawer)	4			
14	Right Panel (Drawer)	4			
15	Bottom Panel (Drawer)	4			
16	Front Panel (Drawer)	1			
17	Front Panel (Drawer)	2			
18	Front Panel (Drawer)	1			
19	Left Panel (Back)	1			
20	Side Panel (Back Upper)	1			
21	Side Panel (Back Lower)	1			
22	Right Panel (Back)	1			

Part List

Model : Montana Single Bunk Beds



Fitting List

Model : Montana Single Bunk Beds

Carton 1 of 3

Fitting List

No.	Part Name		Pcs
A	Cam Stud (small)		23
B	Cam		31
C	Contractfix Dowel		8
D	M8 x 25mm Wood Dowel		50
E	45mm Chipboard Screw		12
F	38mm Chipboard Screw		16
G	14mm Chipboard Screw		37
H	14" Drawer Slide (SJ)		4set
J	M6 x 60mm Allen Bolt		2
K	M6 x 50mm Allen Bolt		37
L	M6 x 45mm Allen Bolt		3
M	M6 x 40mm Allen Bolt		2
N	M6 x 35mm Allen Bolt		15
P	M6 x 30mm Allen Bolt		60
Q	M6 x 25mm Allen Bolt		6
R	M6 Round Nut		31
S	M6 JCN Nut		20
T	M6 x 13mm Baller		16
U	PVC Back Support		4
V	22mm Chipboard Screw		4
W	M6 Allen Wrench		2
X	Felt Pads (45 x 14mm)		16
Y	Round Sticker 25mm		14

Caution

There are many small components used in the construction of this unit. These loose items should be kept away from young children whilst assembling your unit. As an extra precaution, screw cover caps should be permanently fixed in position. (Where applicable)

USEFUL HINTS & TIPS

Two people will be required to assemble this unit

Please keep this assembly instruction for future reference

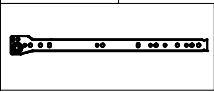
Guide To Assembly

Model : Montana Single Bunk Beds

01

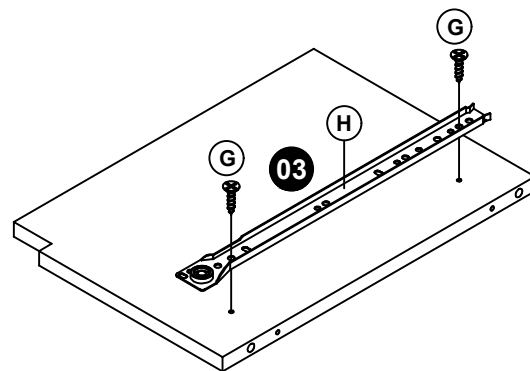
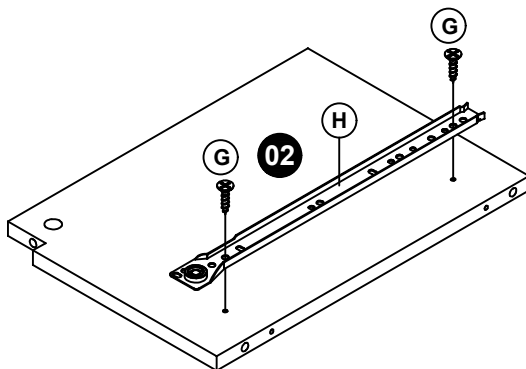
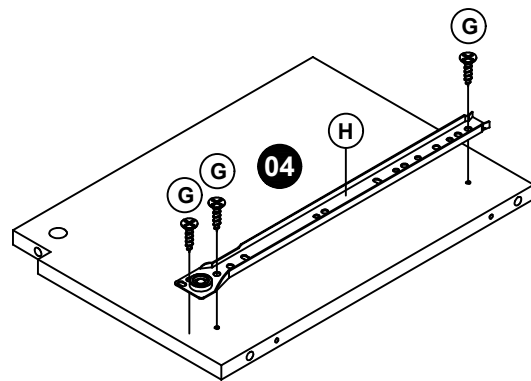
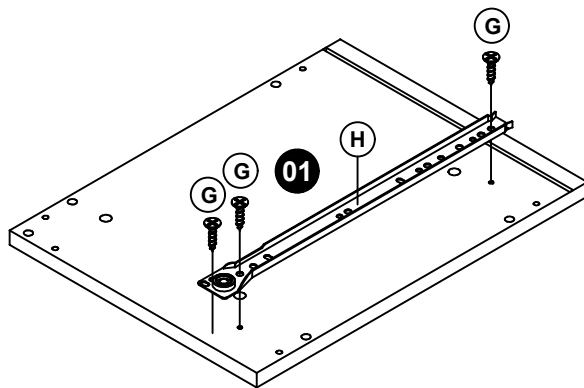
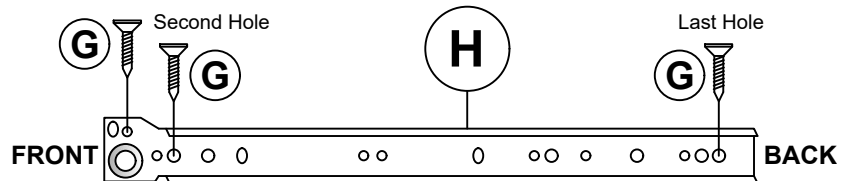


G x 10



H x 4

To Assembly the Drawer Slide, Please Follow Step as Below



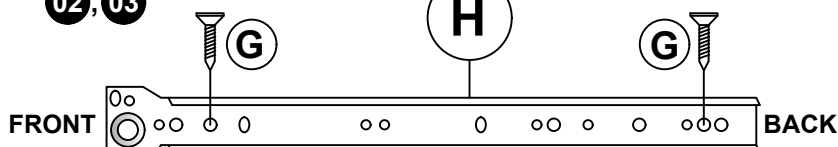
To Assembly the Drawer Slide, Please Follow Step as Below

02, 03

Third Hole

H

Last Second Hole



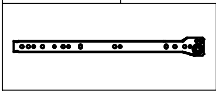
Guide To Assembly

Model : Montana Single Bunk Beds

02

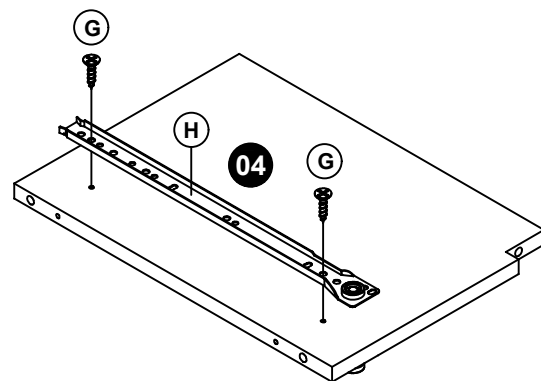
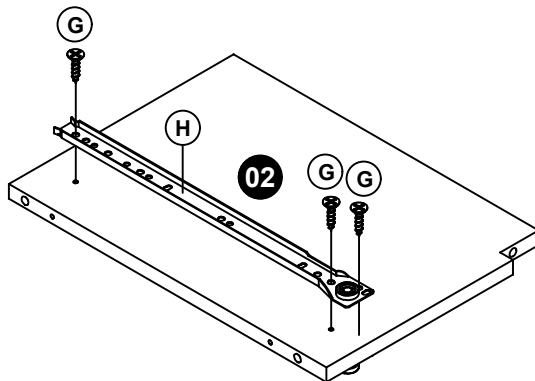
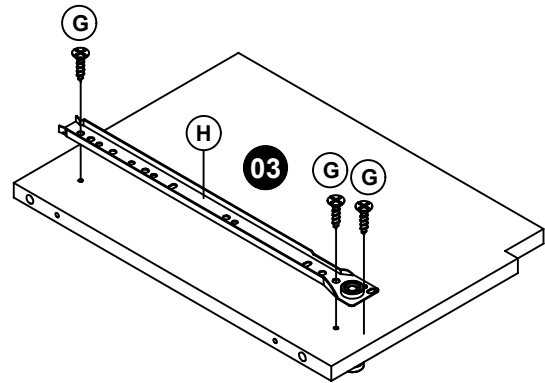
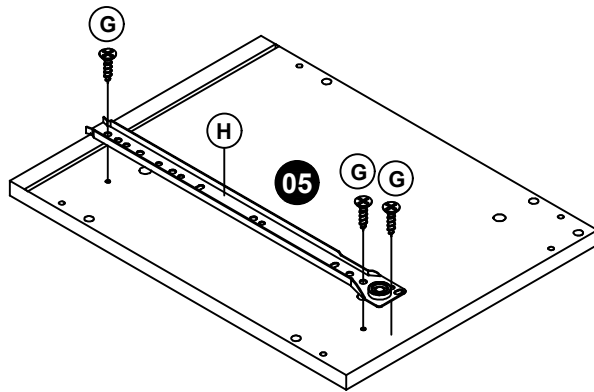
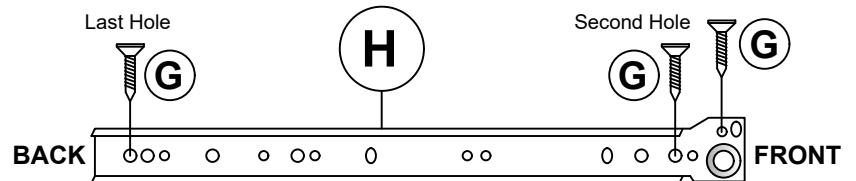


G x 11

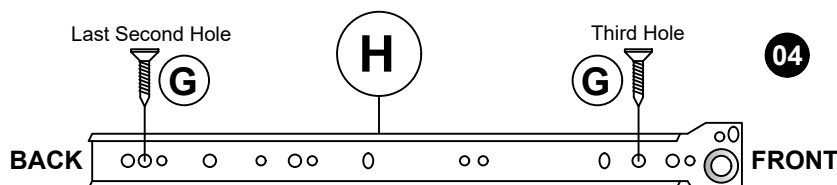


H x 4

To Assembly the Drawer Slide, Please Follow Step as Below



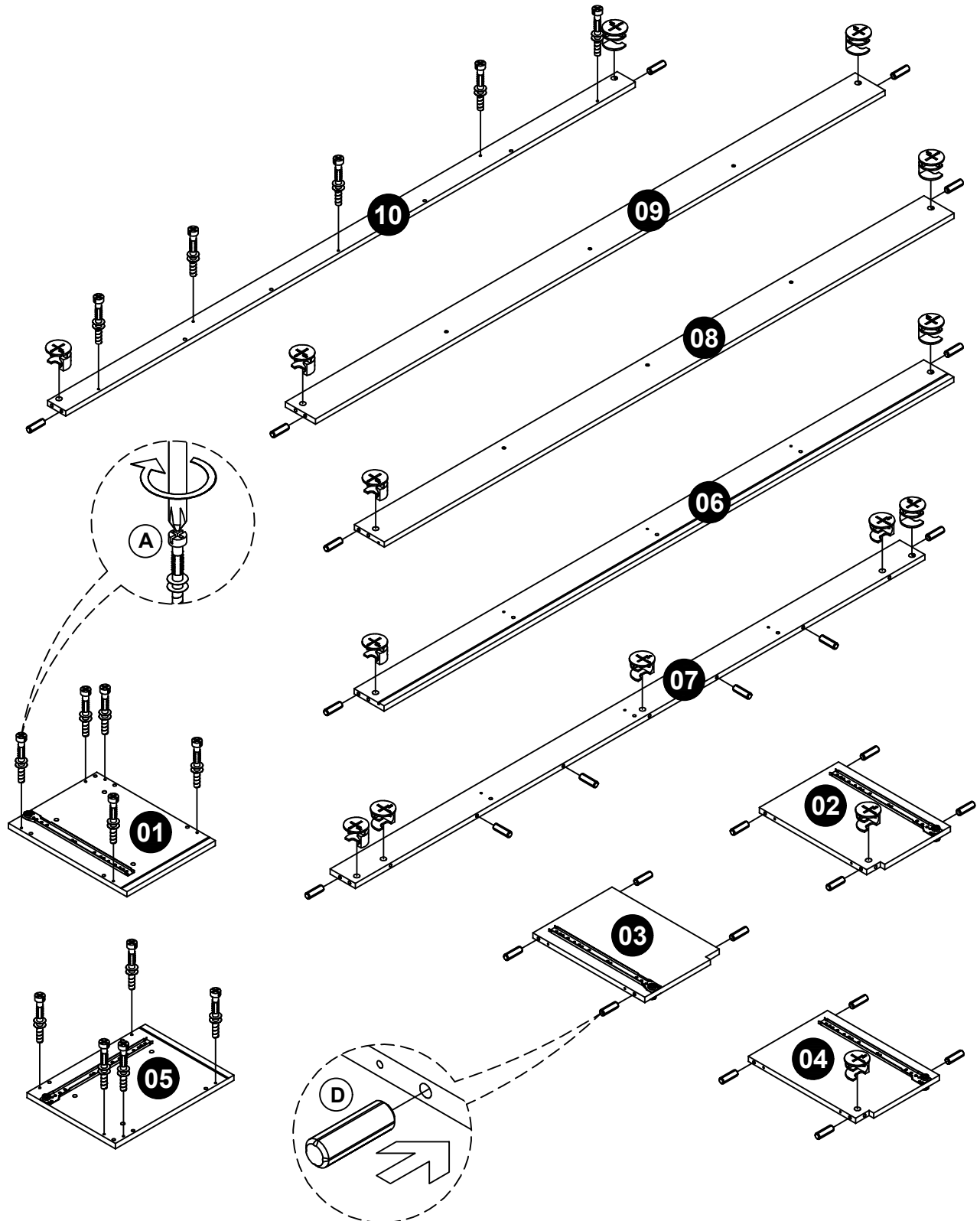
To Assembly the Drawer Slide, Please Follow Step as Below



Guide To Assembly

Model : Montana Single Bunk Beds

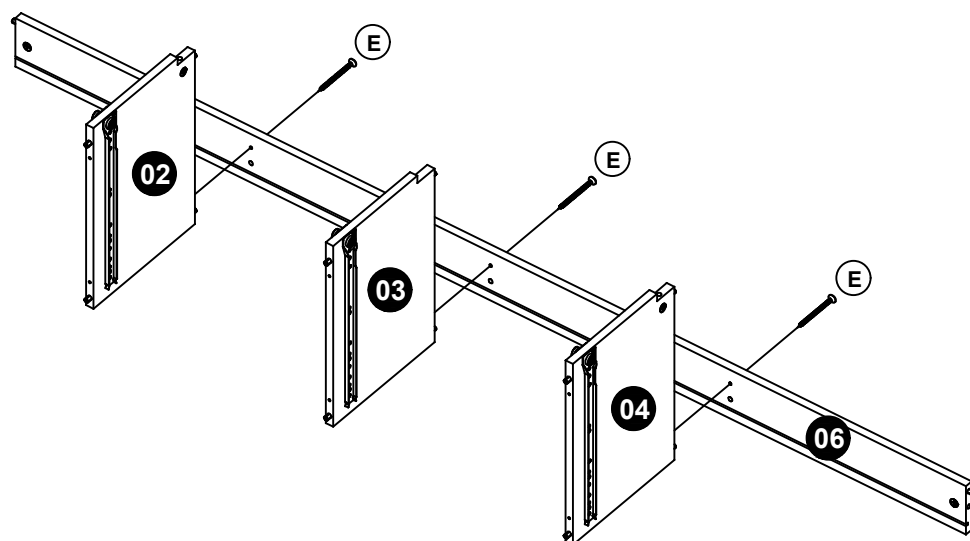
03		A x 15	WHEN FITTING CAM STUD ENSURE THE CAM STUD IS FULLY TIGHTEN IN  	WHEN FITTING CAMS ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING BOLT TURN CLOCKWISE UNTIL SECURE   
		B x 15		
		D x 26		



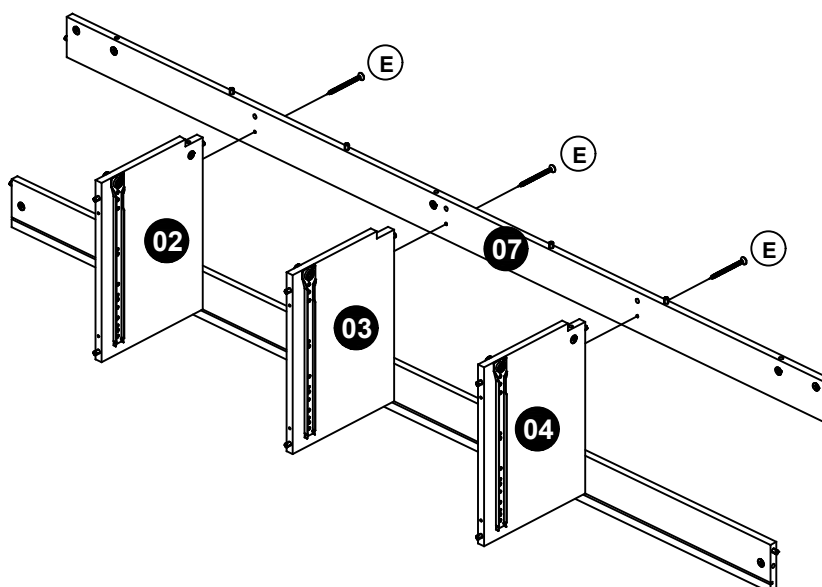
Guide To Assembly

Model : Montana Single Bunk Beds

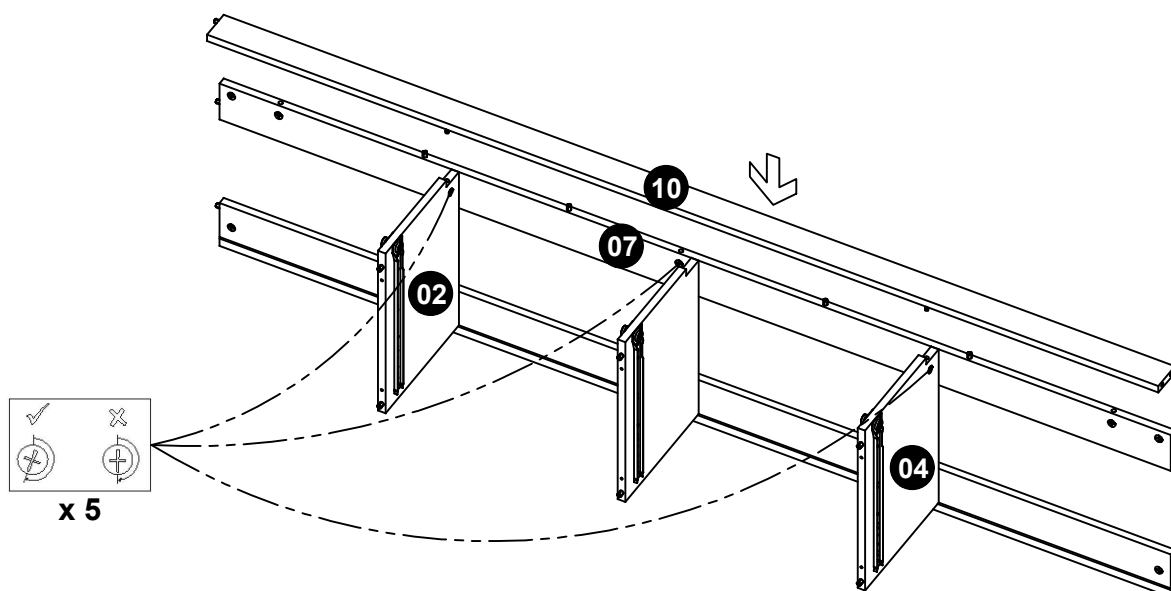
04  E x 3



05  E x 3



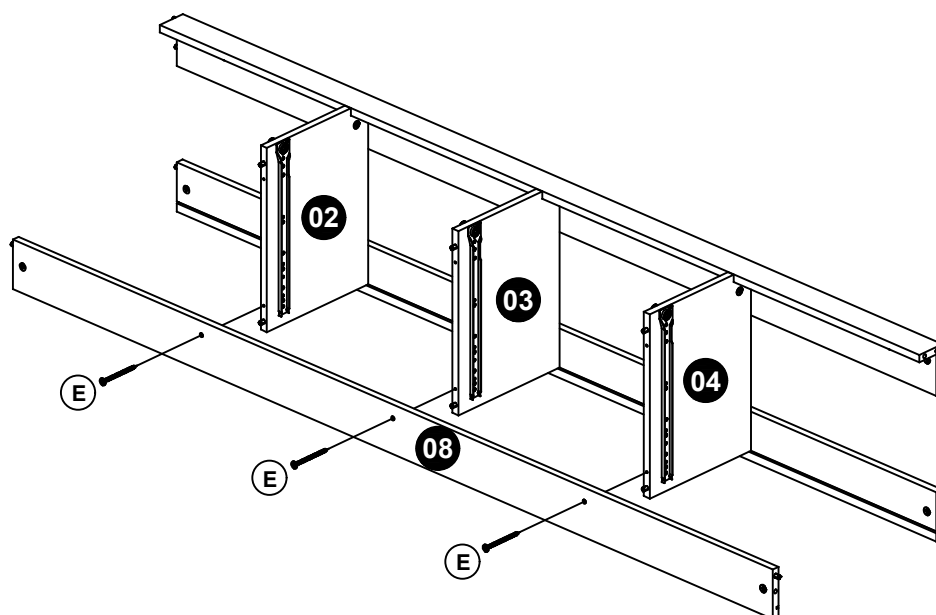
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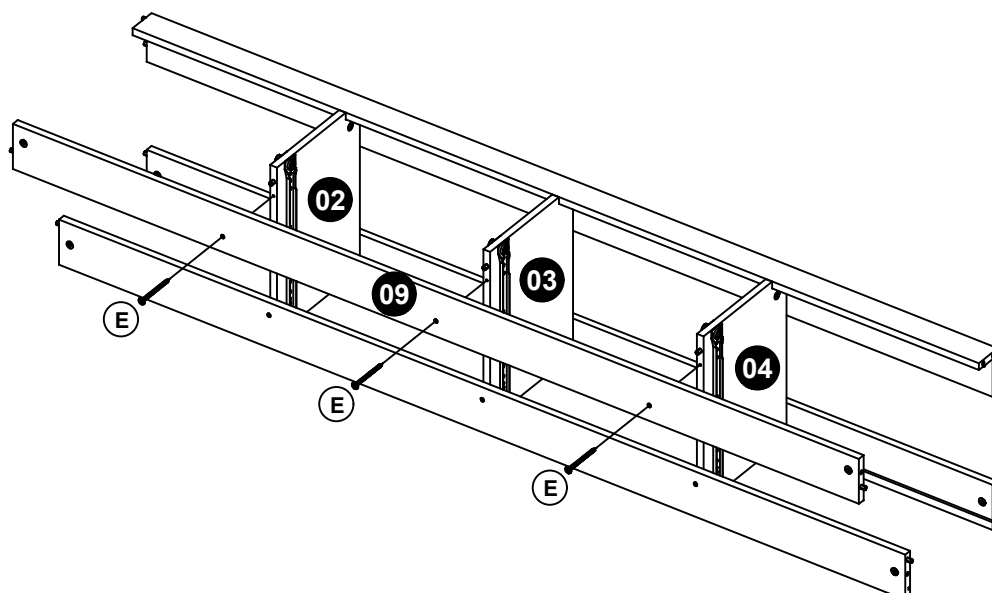
Guide To Assembly

Model : Montana Single Bunk Beds

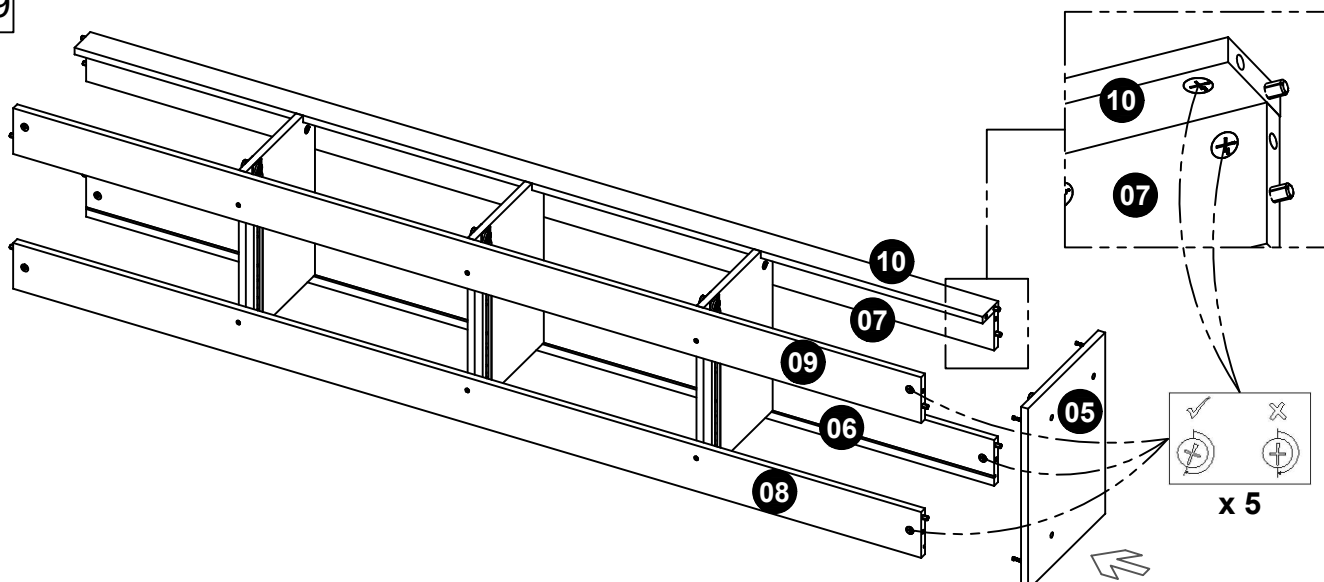
07  E x 3



08  E x 3



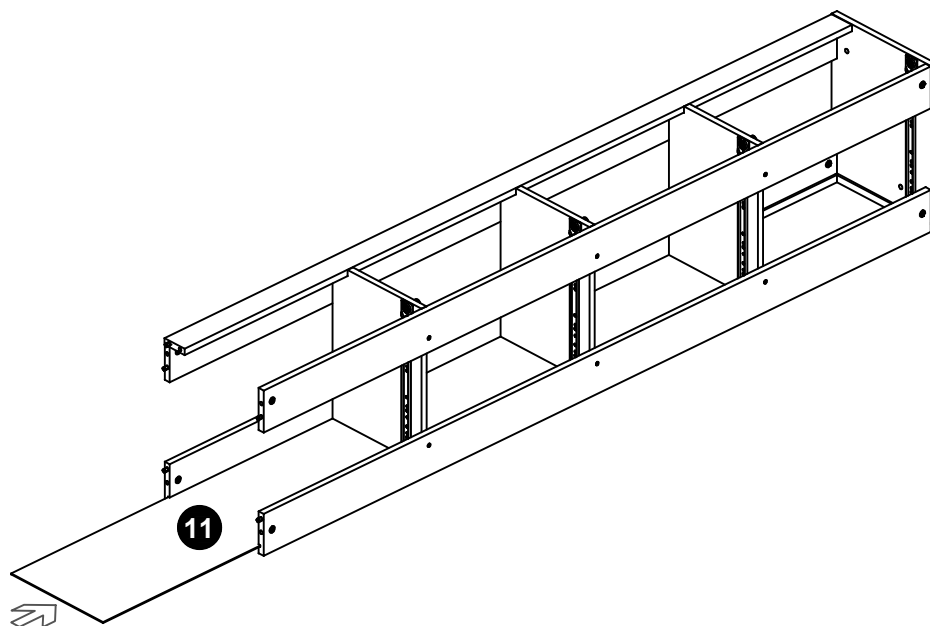
09



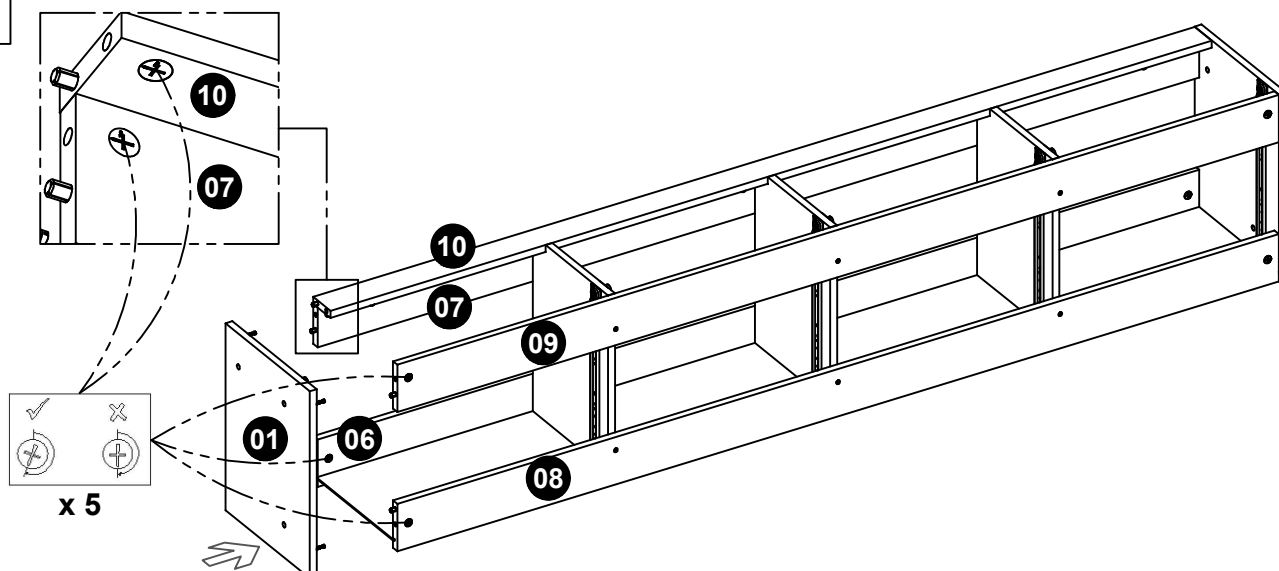
Guide To Assembly

Model : Montana Single Bunk Beds

10



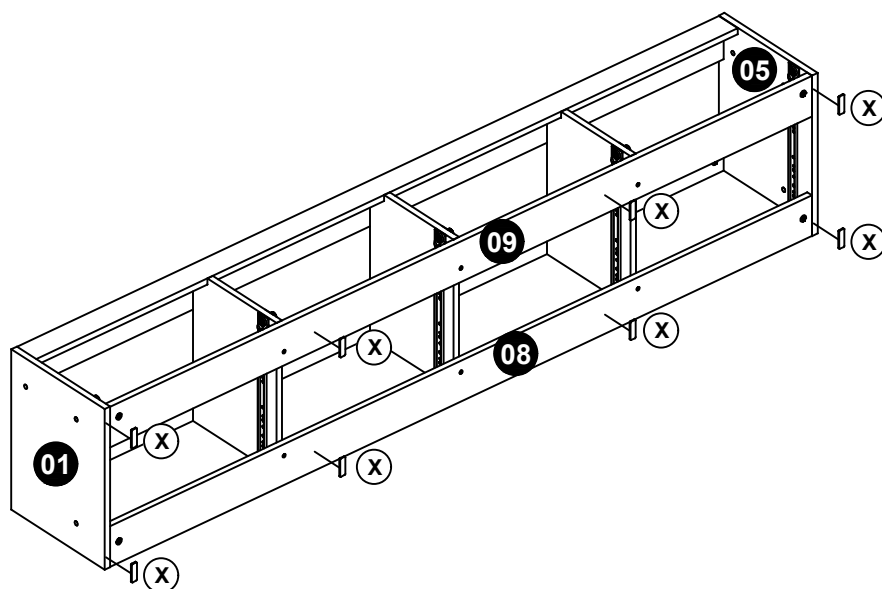
11



12



X x 8



Guide To Assembly

Model : Montana Single Bunk Beds

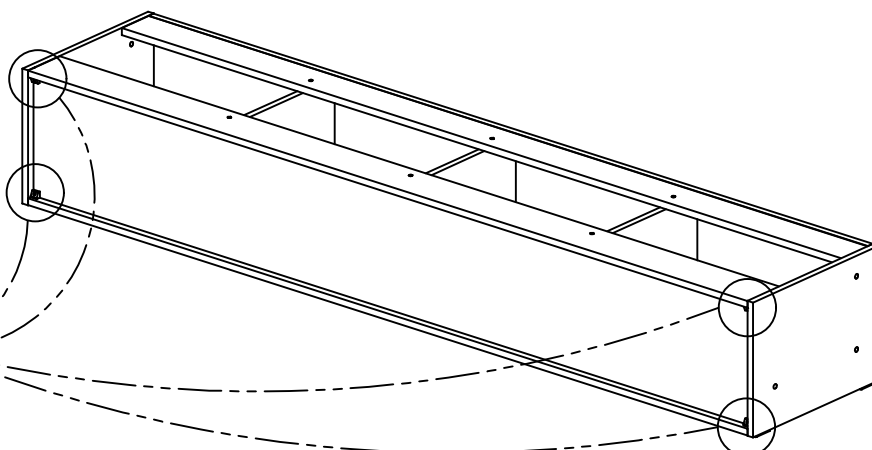
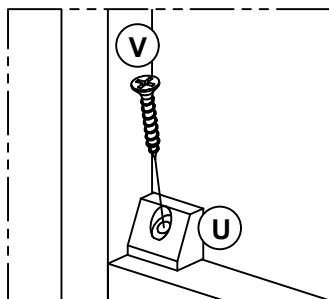
13



U x 4



V x 4



14



A x 8



B x 8



D x 16

WHEN FITTING CAM STUD

ENSURE THE CAM STUD IS FULLY TIGHTEN IN



CORRECT

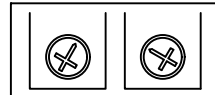
WRONG

WHEN FITTING CAMS

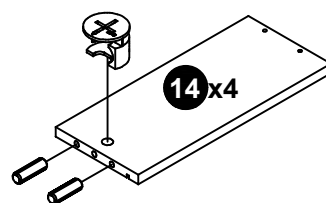
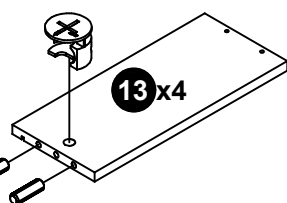
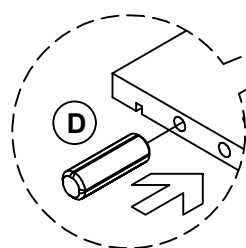
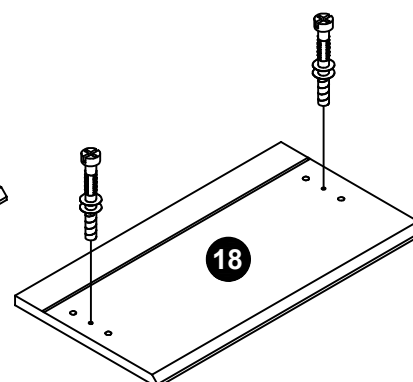
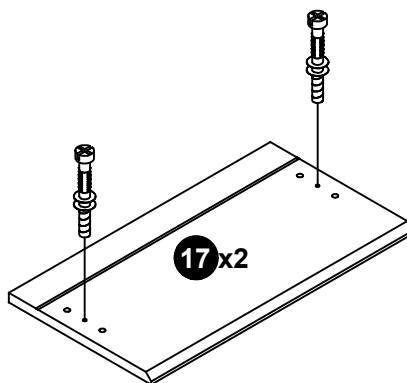
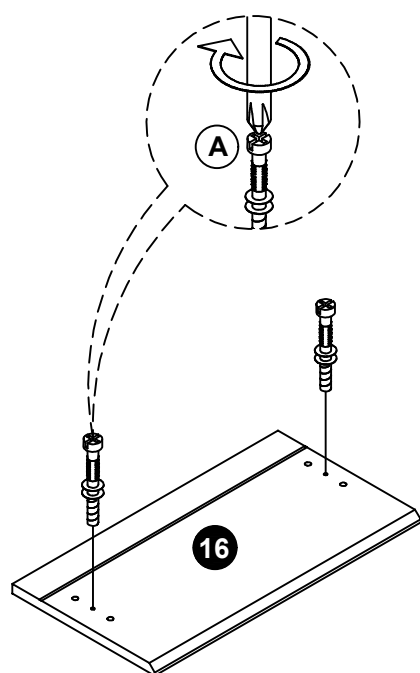
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



CORRECT



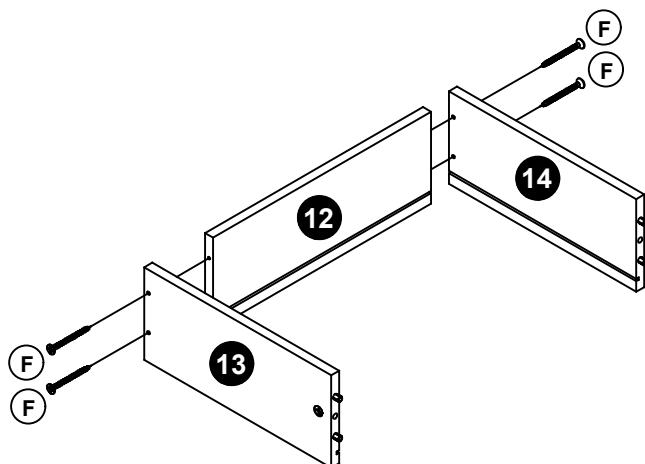
WRONG



Guide To Assembly

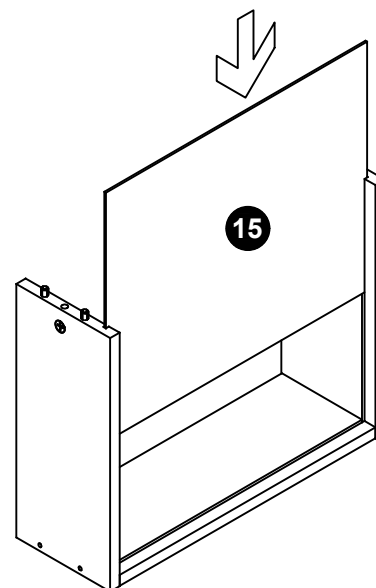
Model : Montana Single Bunk Beds

15  F x 16



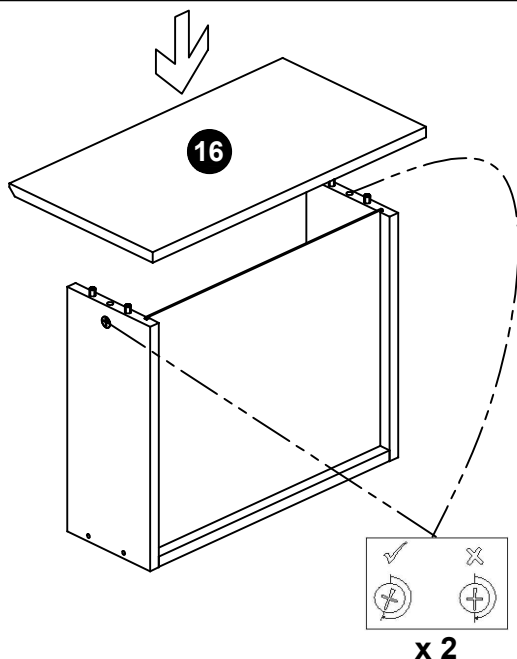
Do This Step 4 Times

16



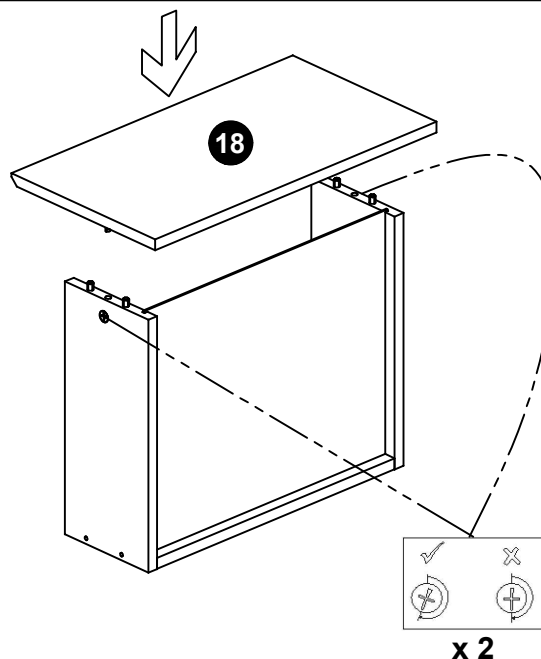
Do This Step 4 Times

17



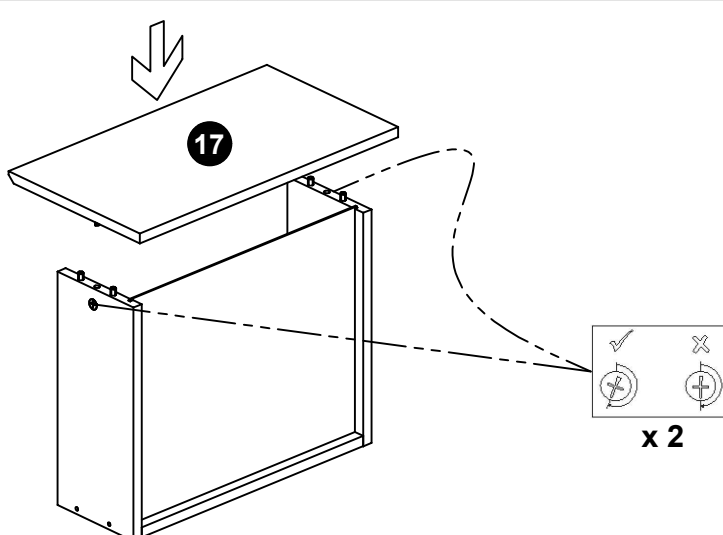
x 2

18



x 2

19

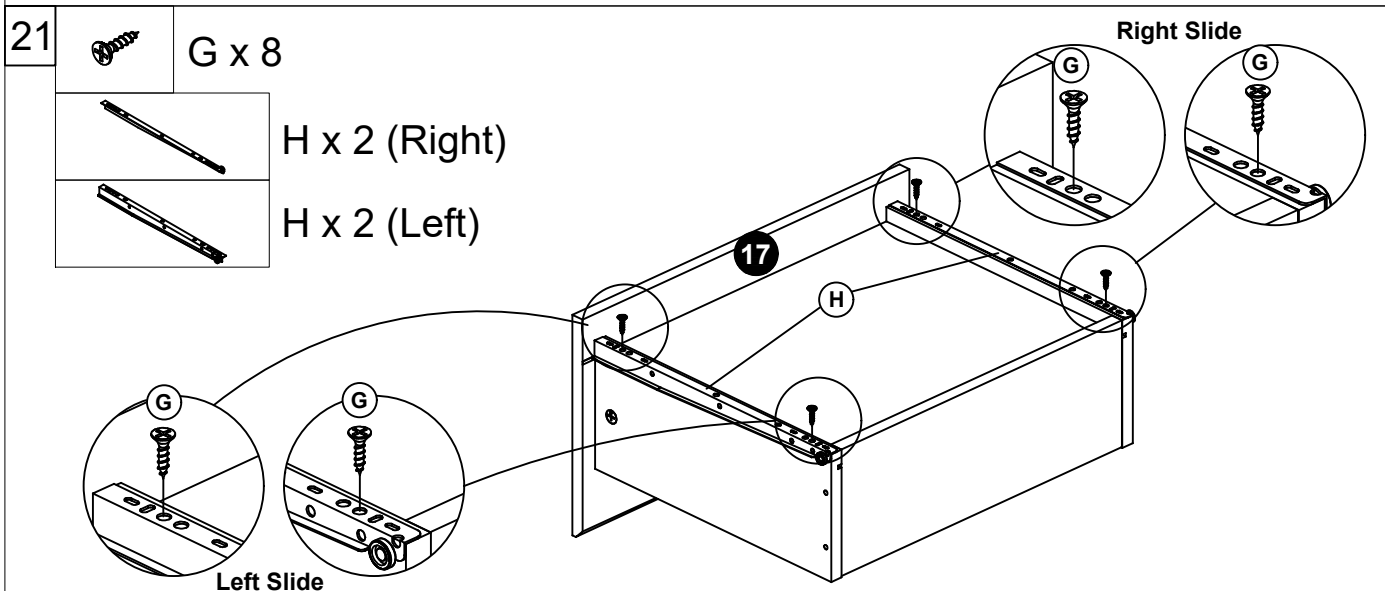
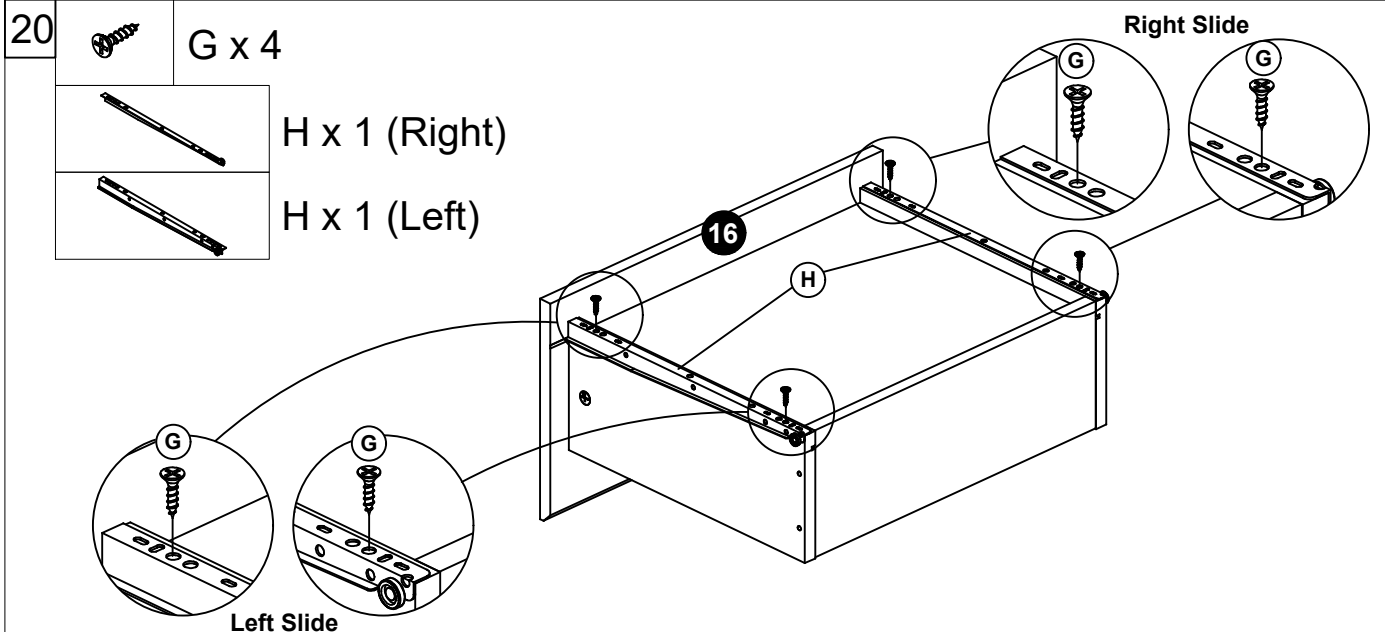


x 2

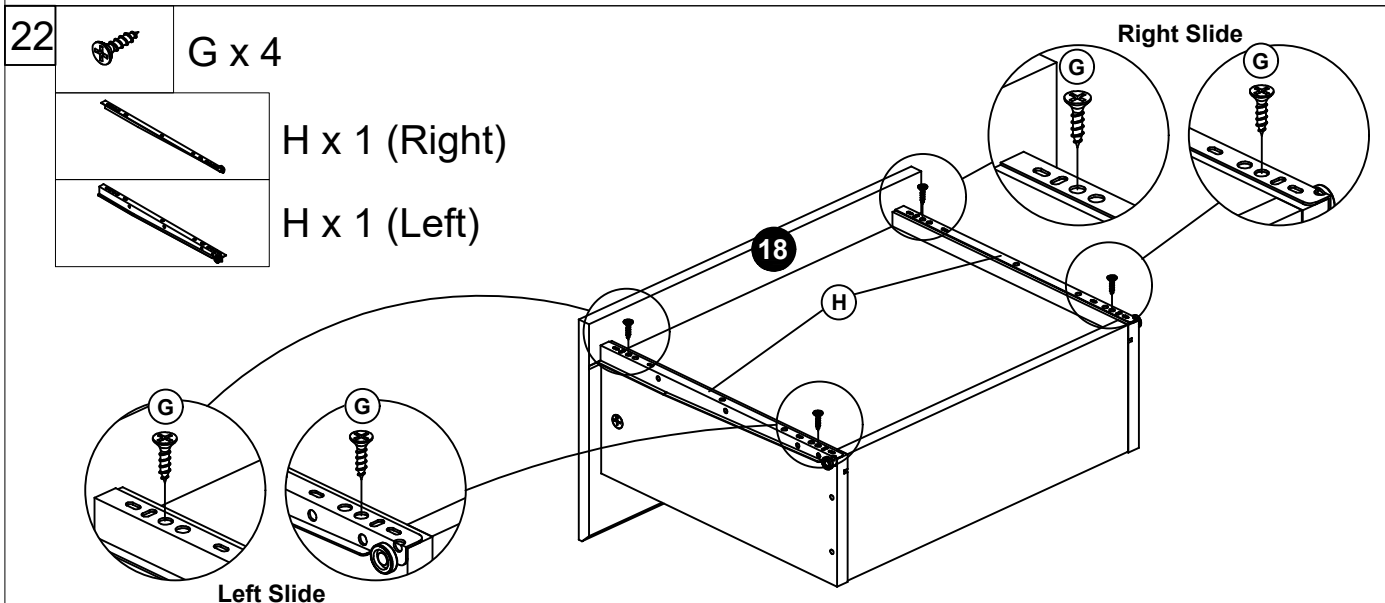
Do This Step 2 Times

Guide To Assembly

Model : Montana Single Bunk Beds



Do This Step 2 Times



Guide To Assembly

Model : Montana Single Bunk Beds

23



B x 8



C x 8



D x 8



T x 12

WHEN FITTING CAM STUD

ENSURE THE CAM STUD IS FULLY TIGHTEN IN



CORRECT

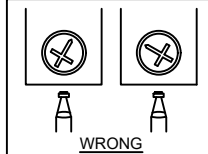
WRONG

WHEN FITTING CAMS

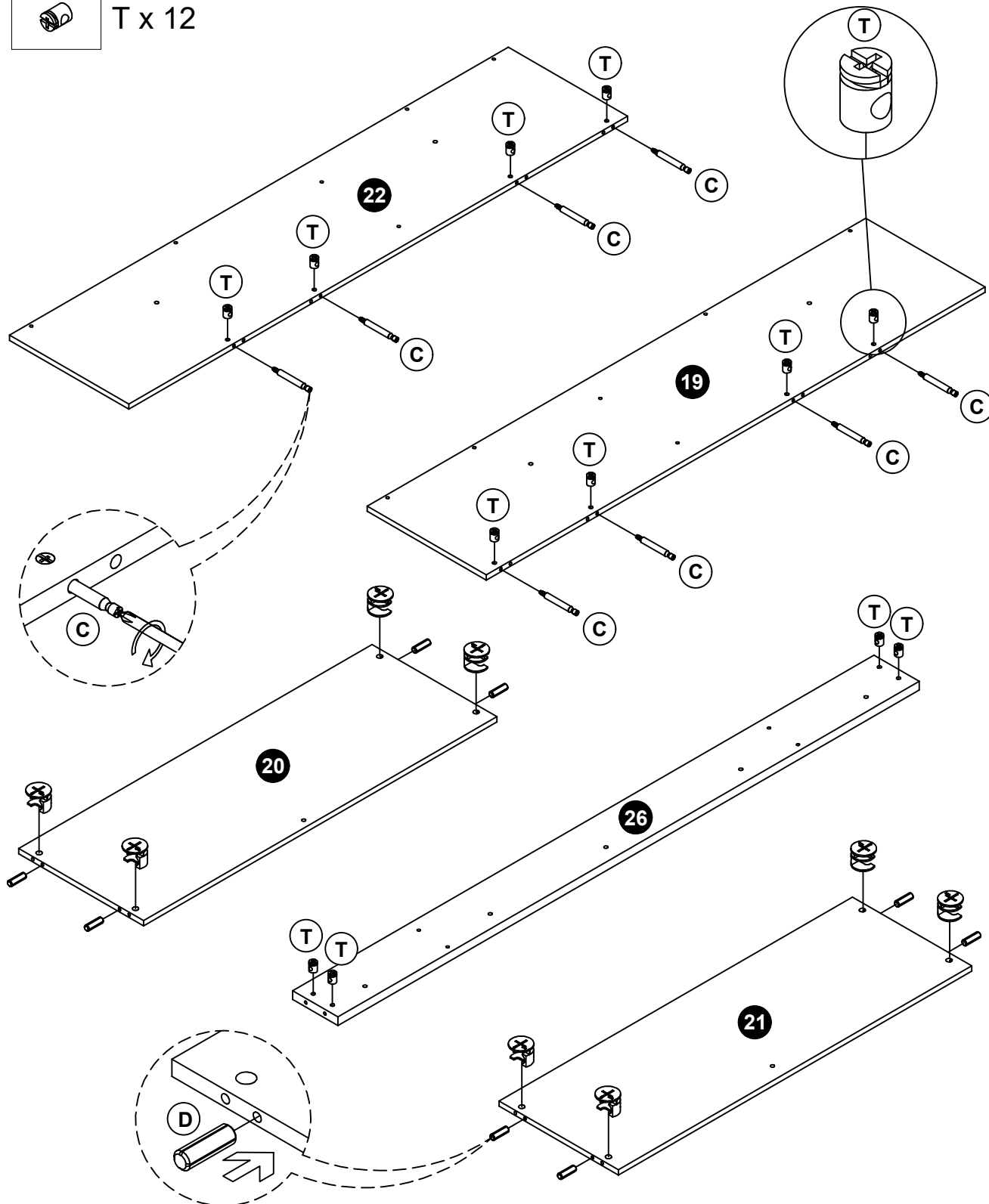
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



CORRECT



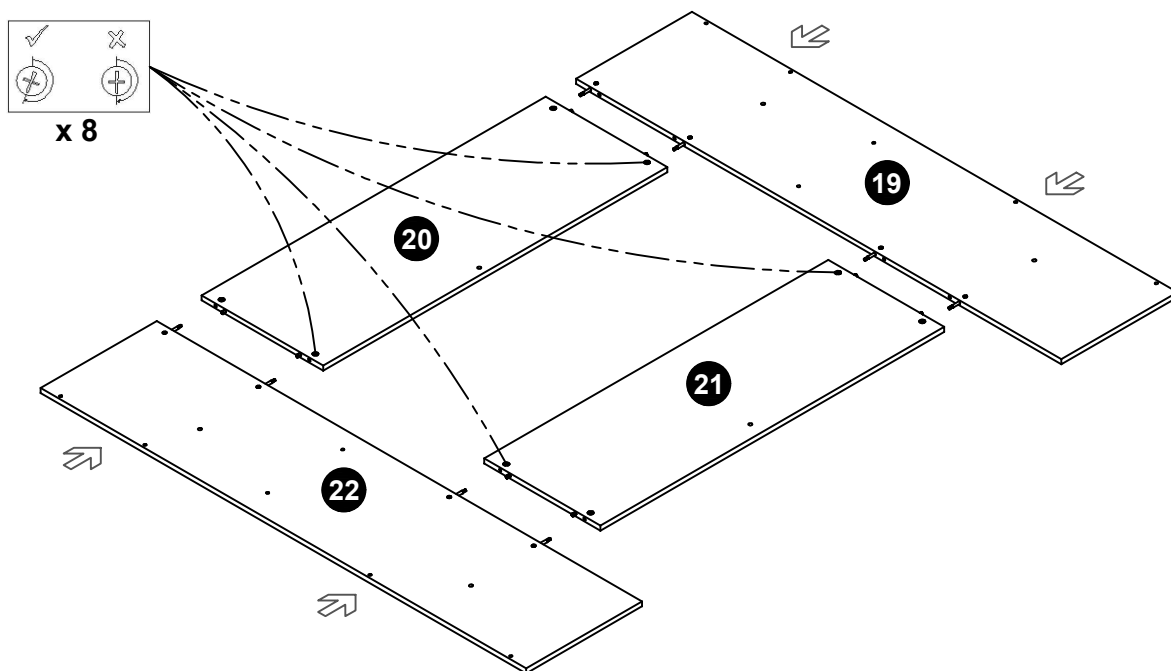
WRONG



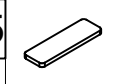
Guide To Assembly

Model : Montana Single Bunk Beds

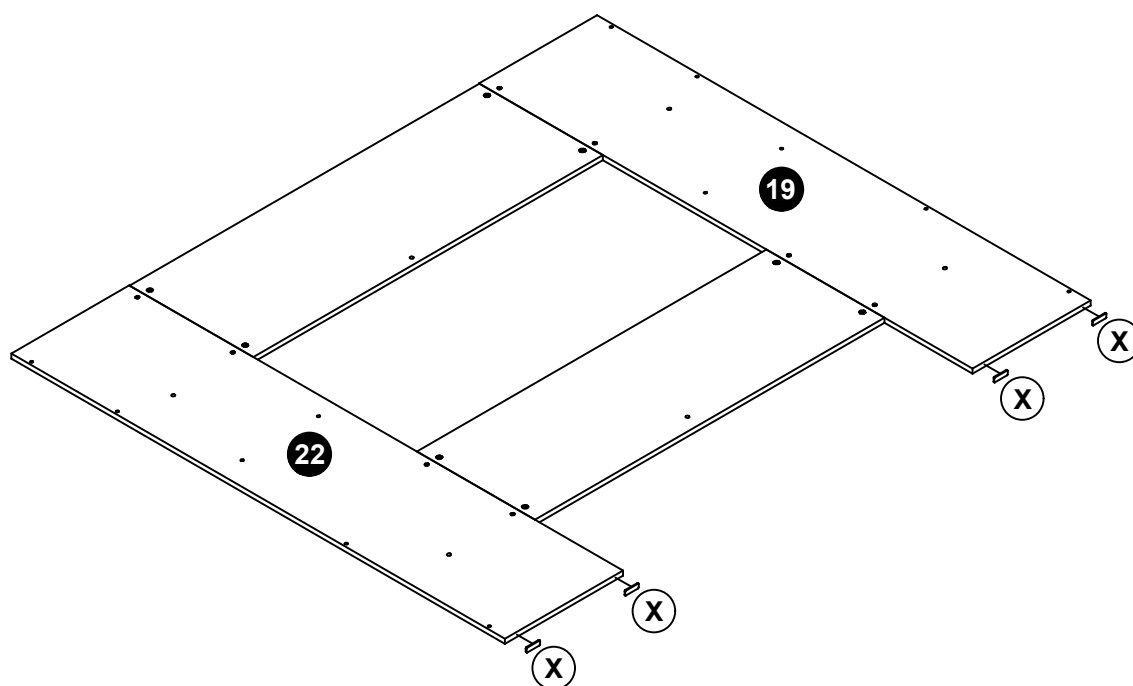
24



25



X x 4



Guide To Assembly

Model : Montana Single Bunk Beds

26



L x 3



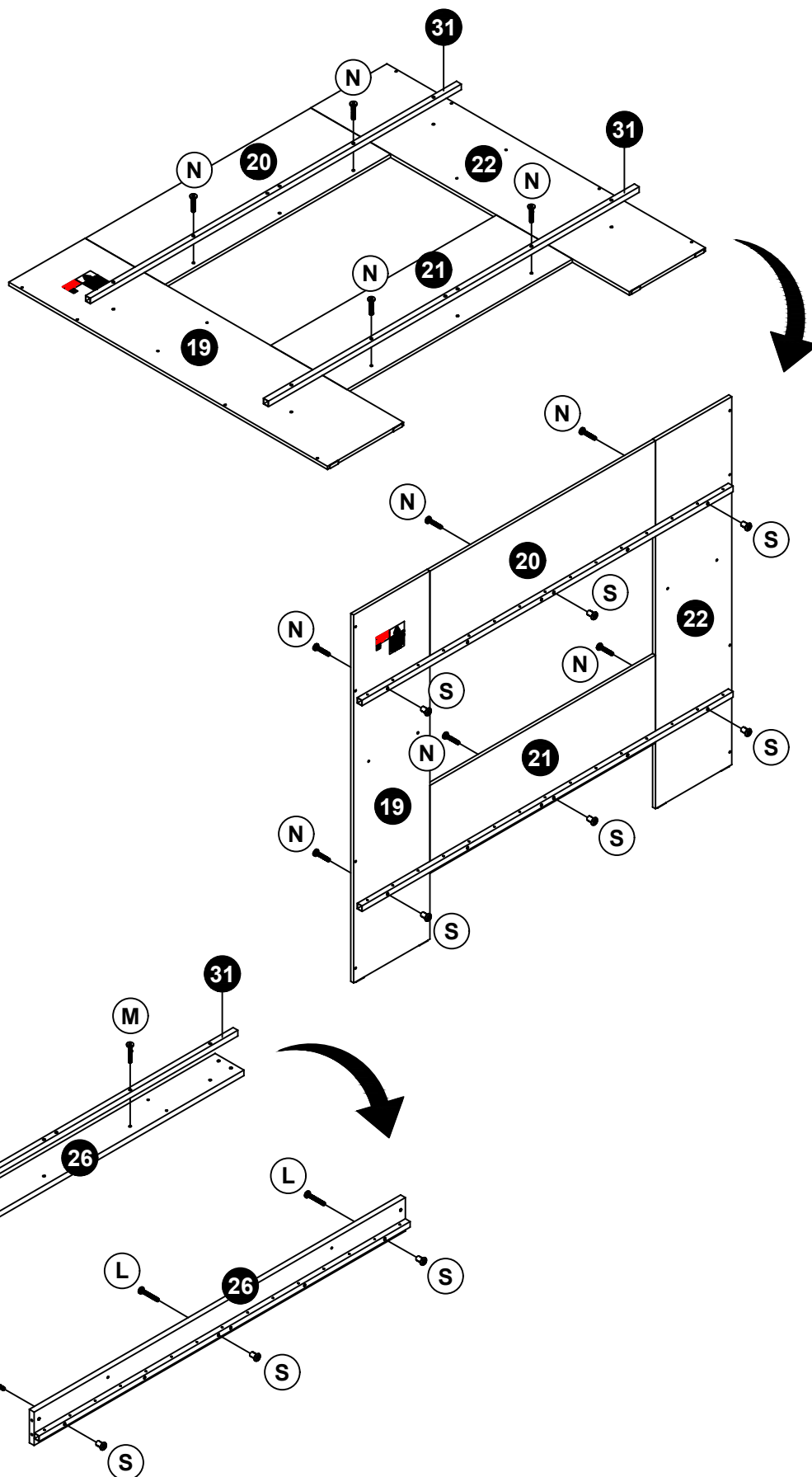
M x 2



N x 10



S x 9



Guide To Assembly

Model : Montana Single Bunk Beds

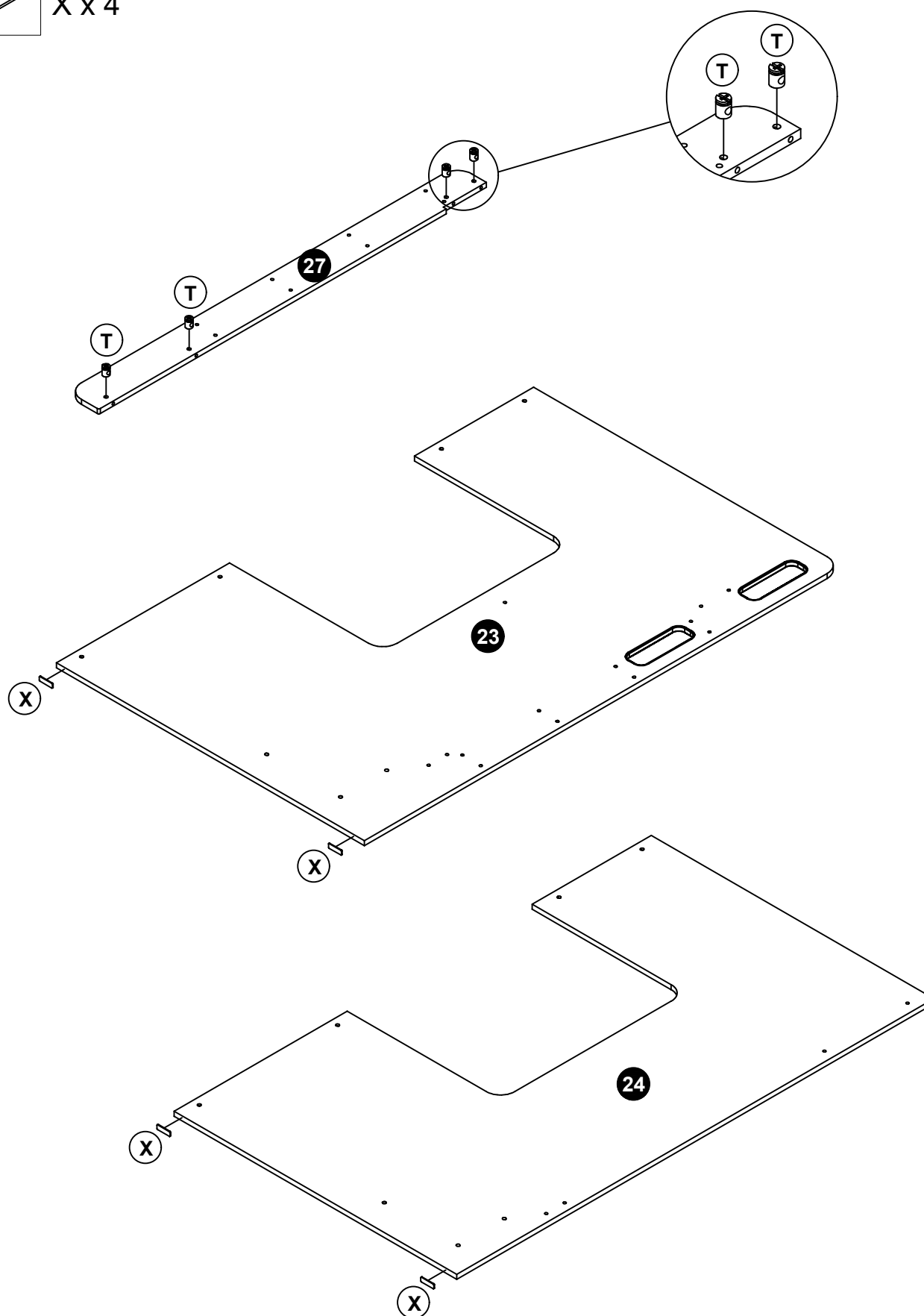
27



T x 4



X x 4

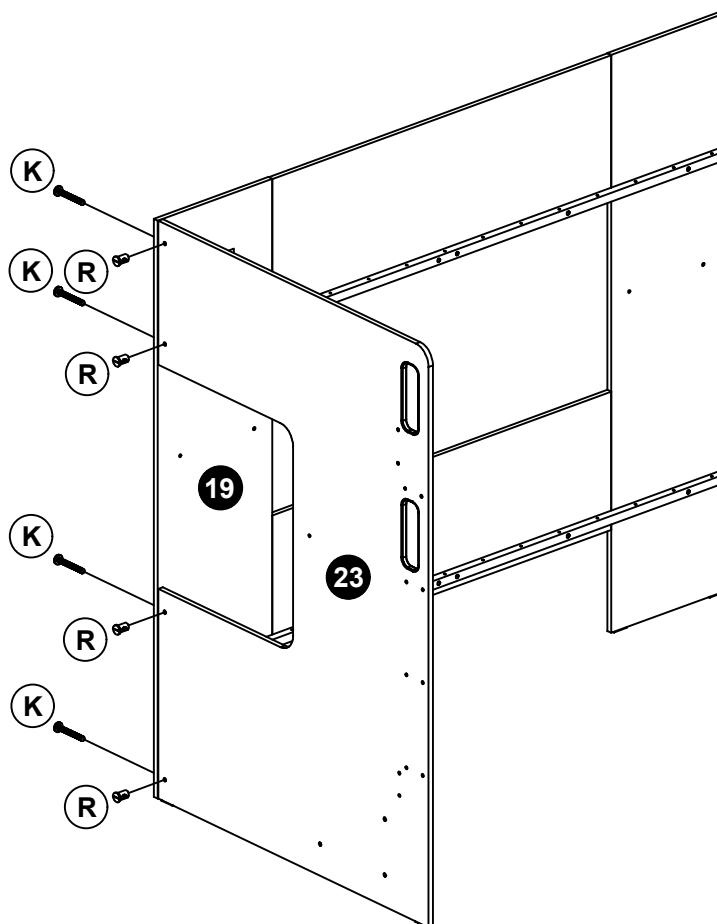


Guide To Assembly

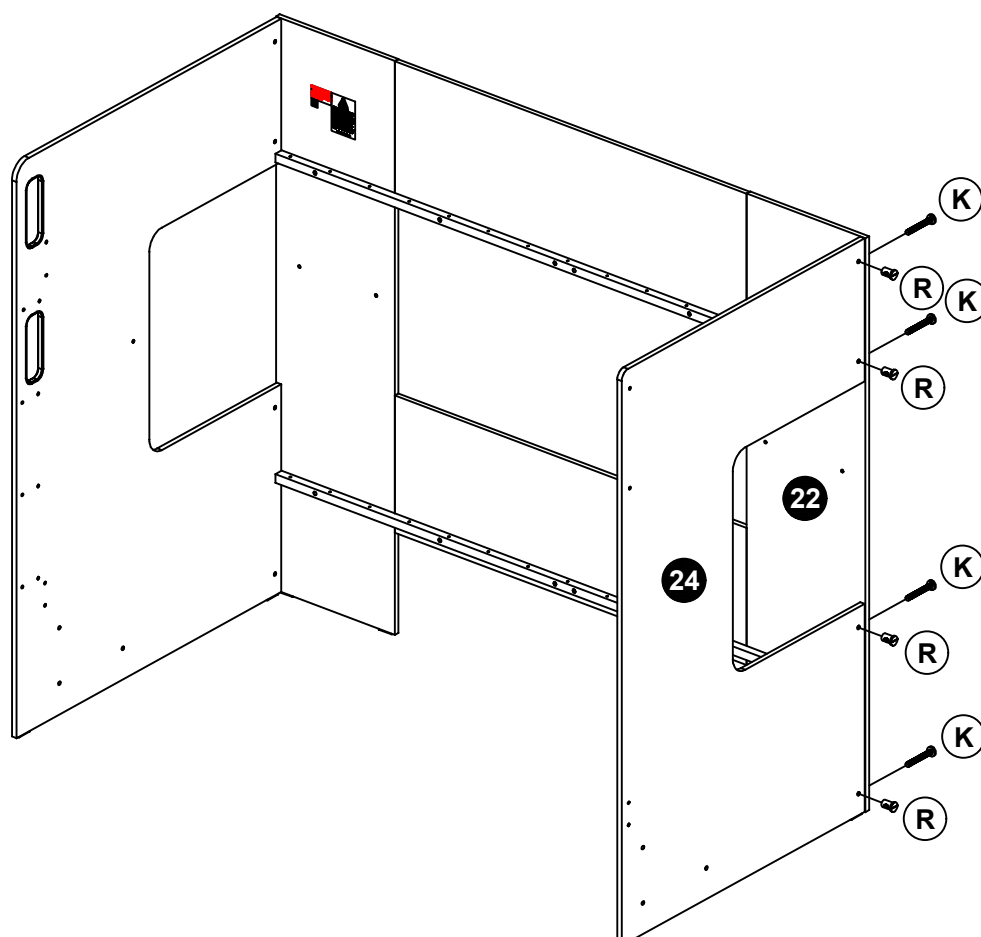
Model : Montana Single Bunk Beds

- 28
- 
- K x 4
- 
- R x 4

OPTION A



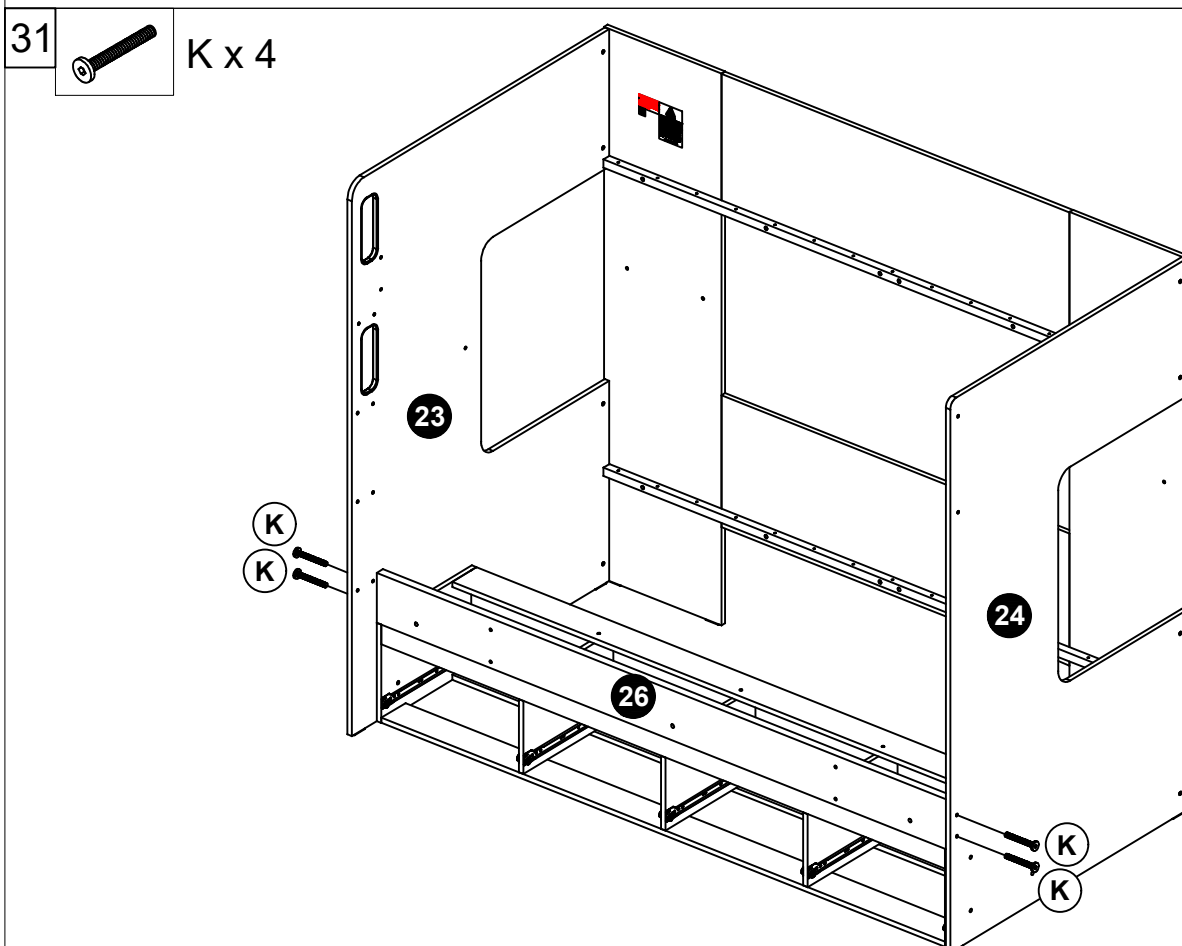
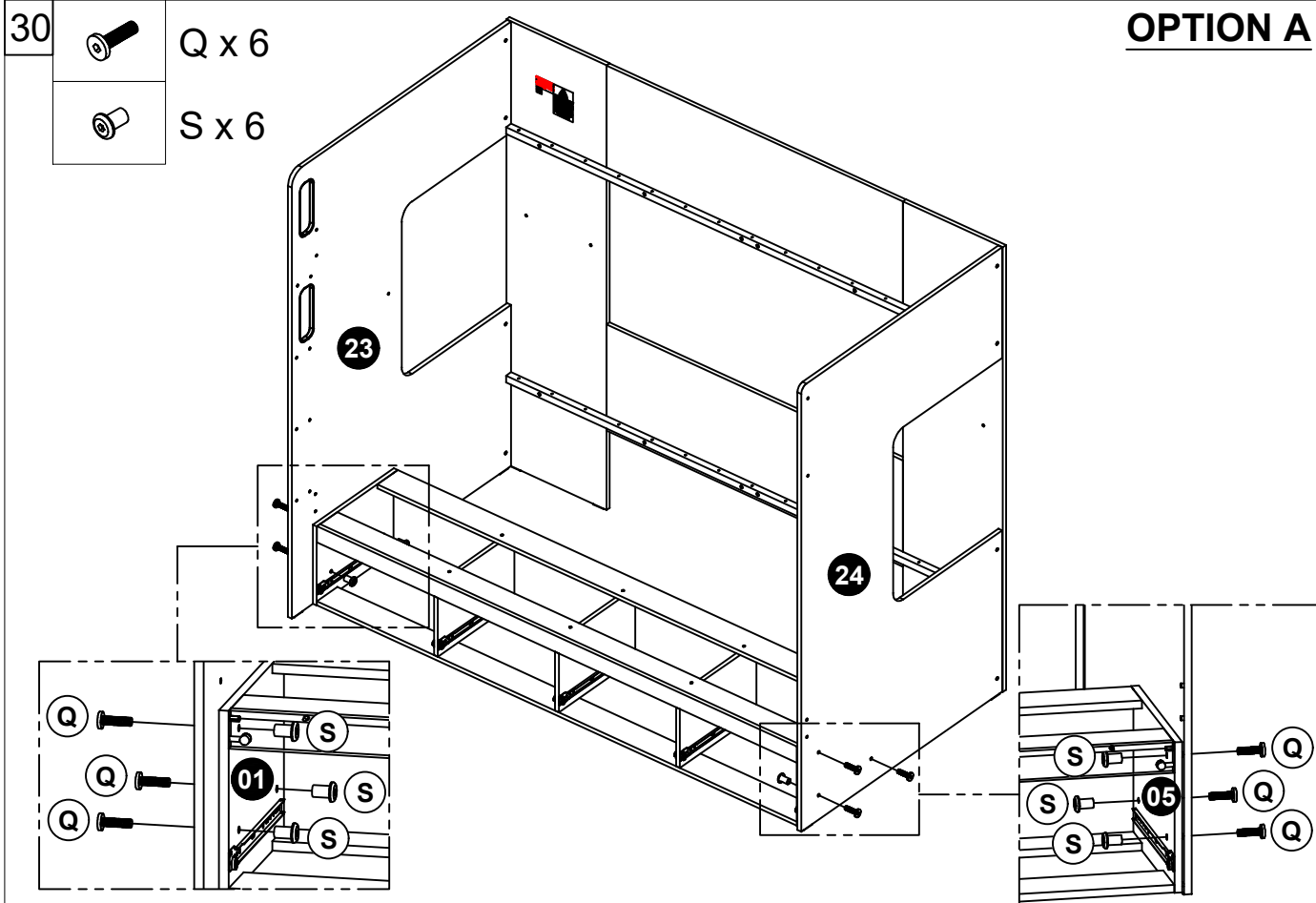
- 29
- 
- K x 4
- 
- R x 4



Guide To Assembly

Model : Montana Single Bunk Beds

OPTION A

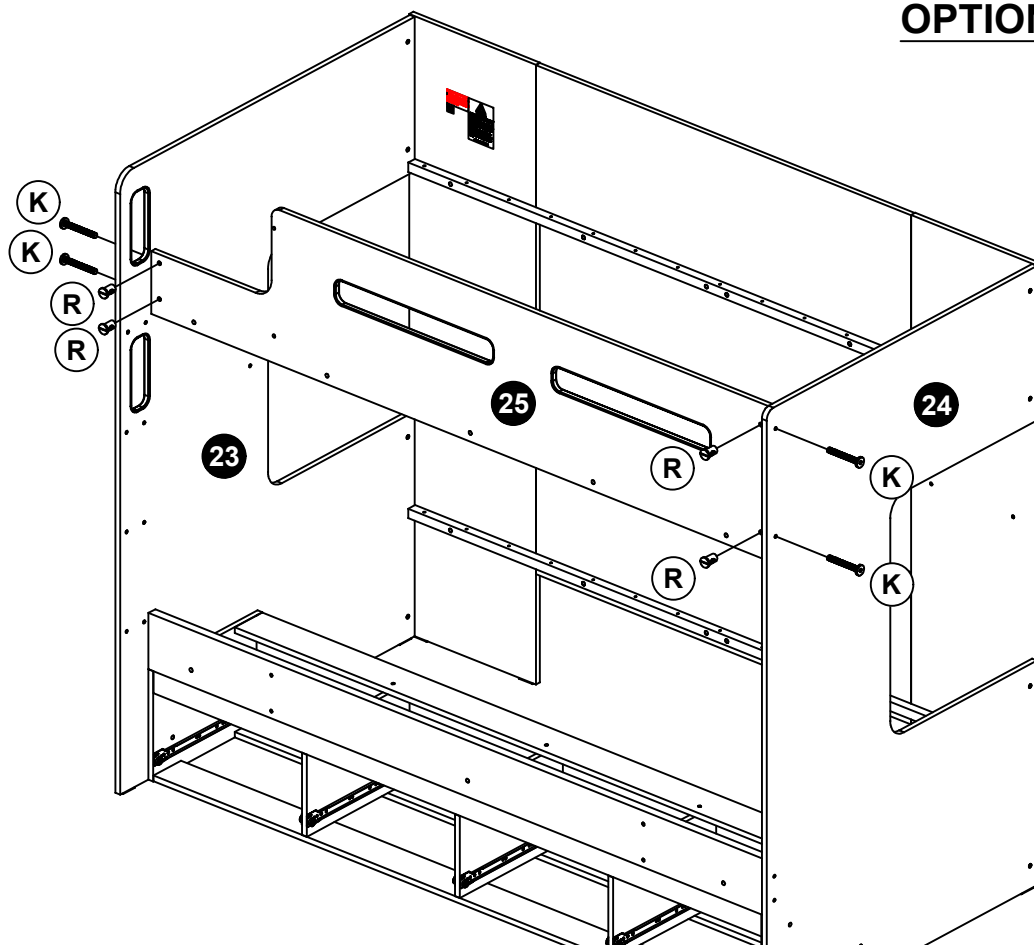


Guide To Assembly

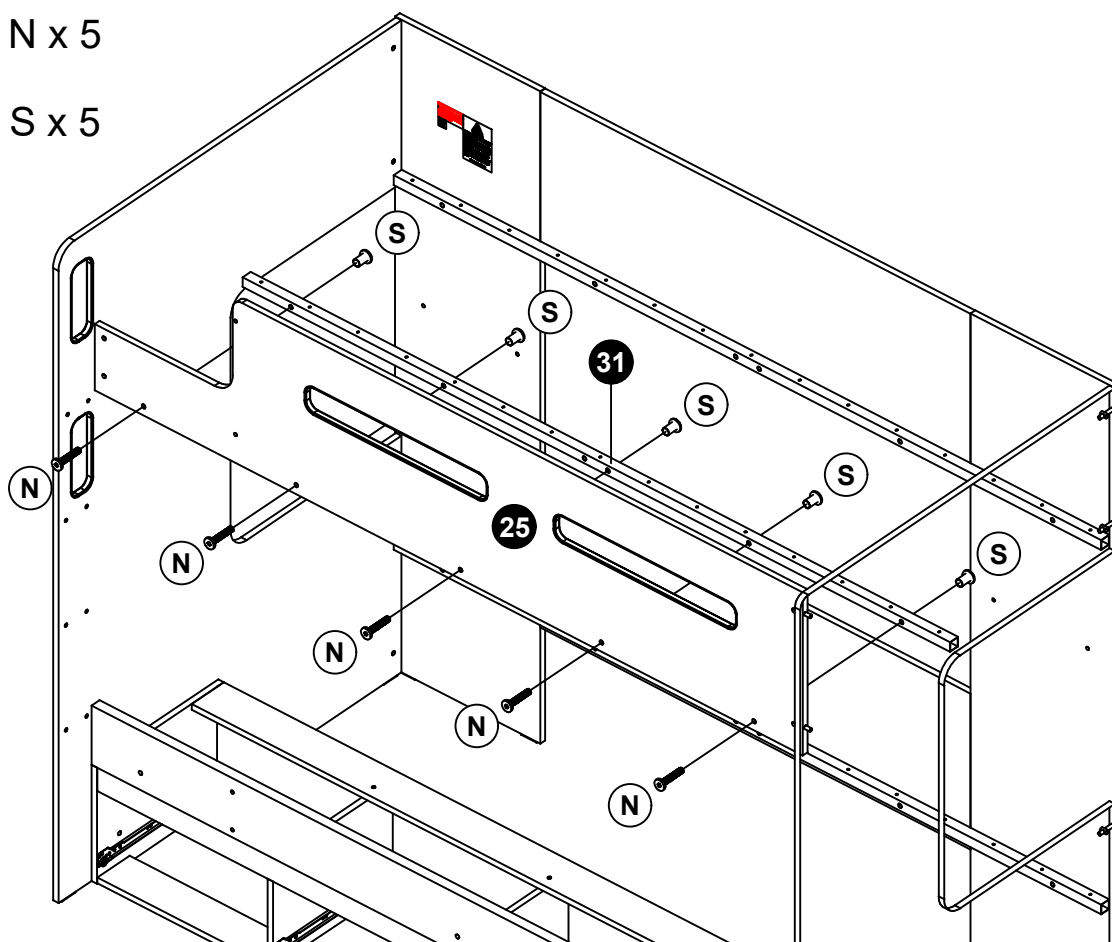
Model : Montana Single Bunk Beds

OPTION A

- 32
- K x 4
- R x 4



- 33
- N x 5
- S x 5



Guide To Assembly

Model : Montana Single Bunk Beds

34

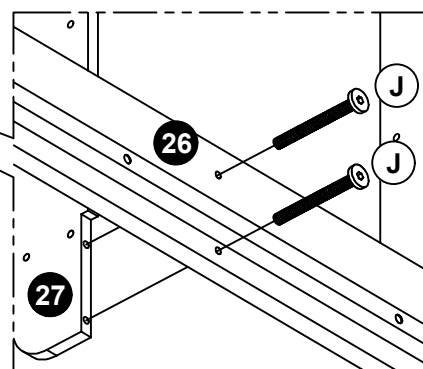
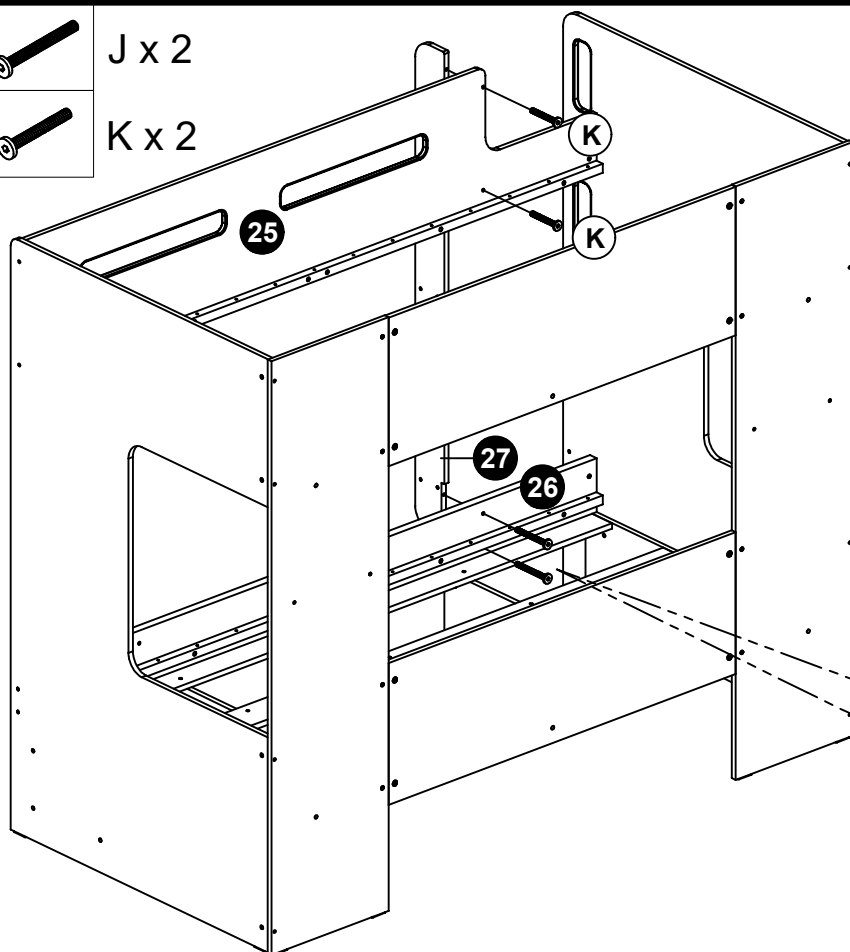


J x 2



K x 2

OPTION A



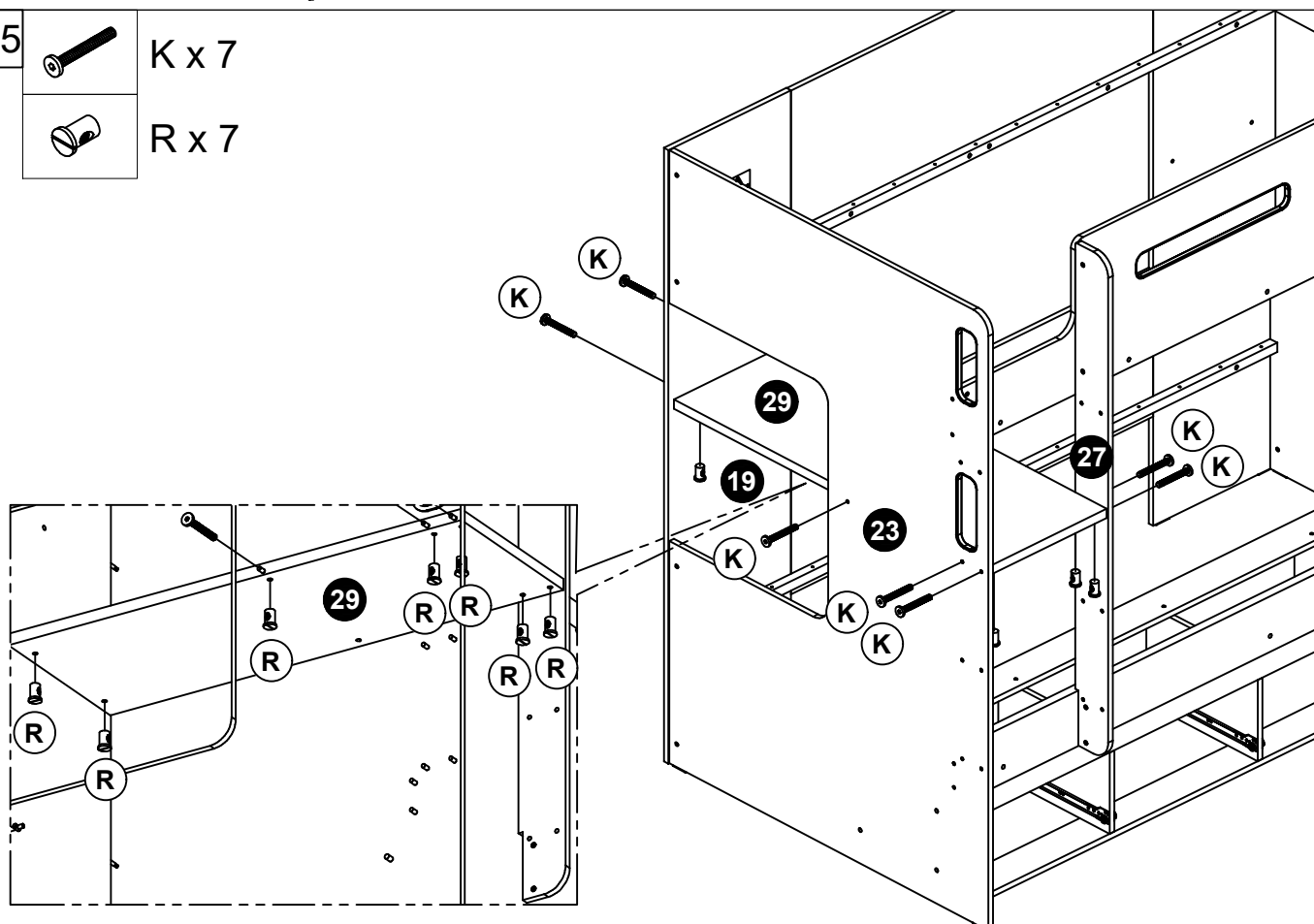
35



K x 7



R x 7



Guide To Assembly

Model : Montana Single Bunk Beds

36

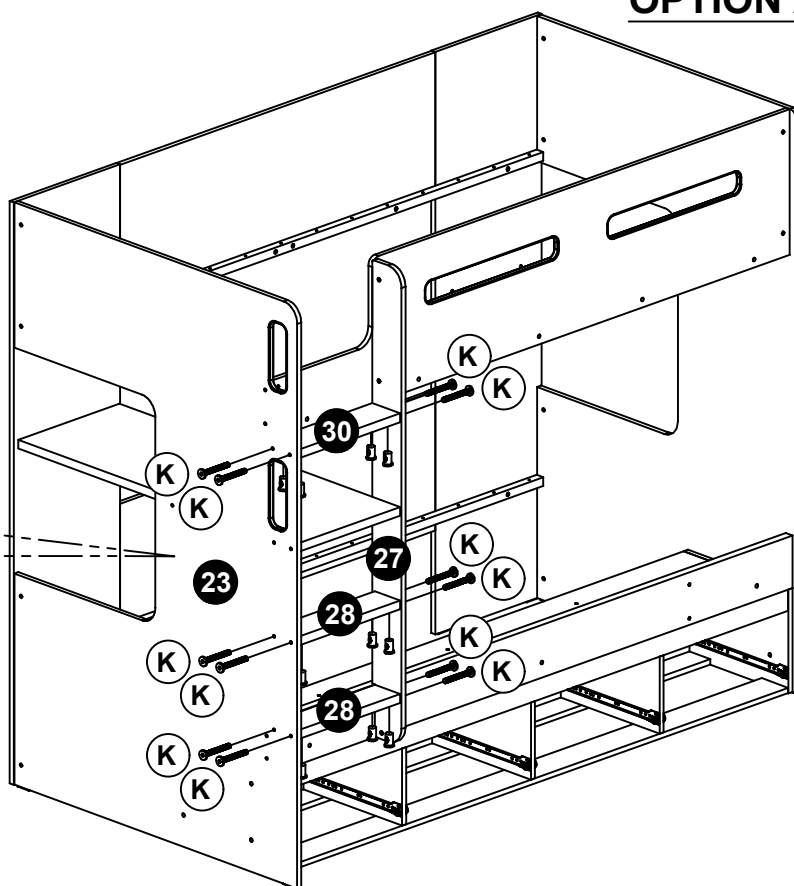
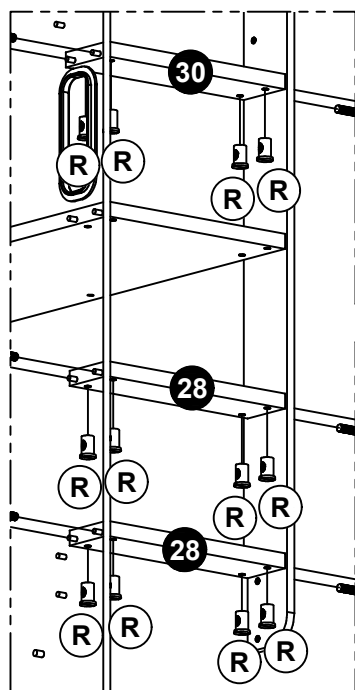


K x 12



R x 12

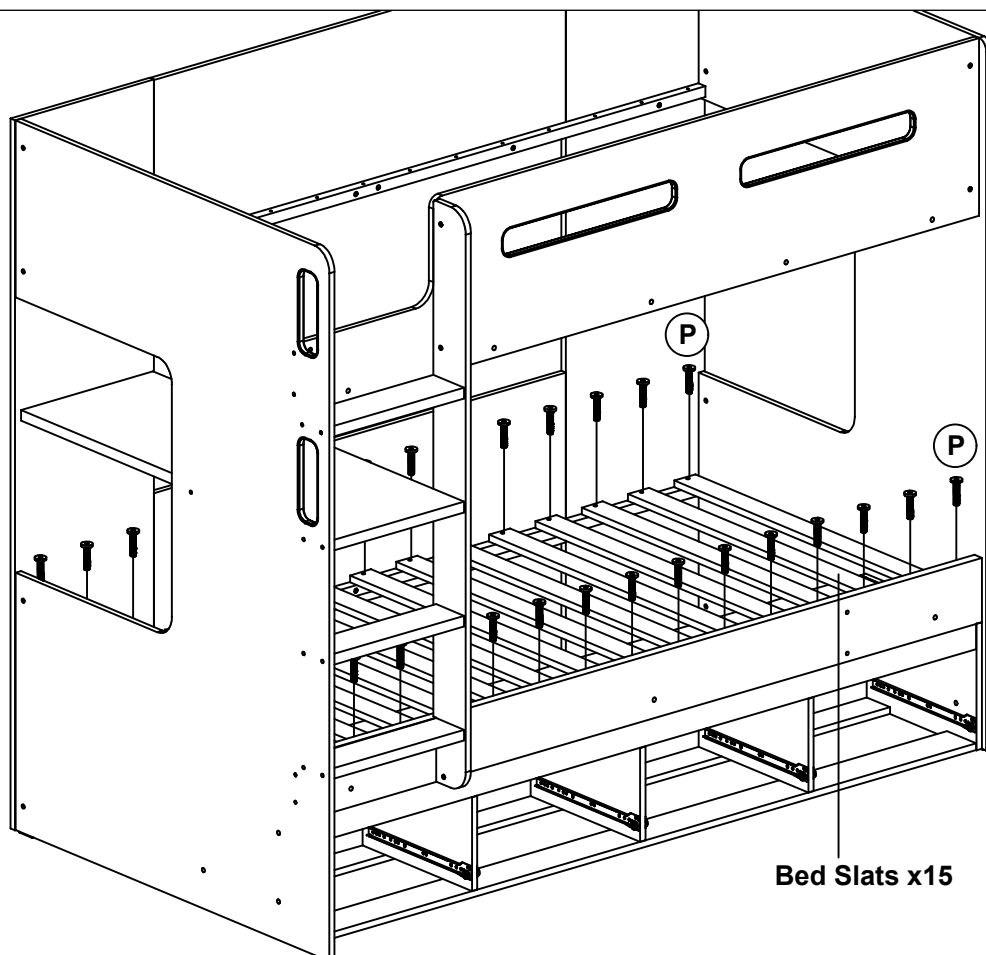
OPTION A



37



P x 30



Bed Slats x15

Guide To Assembly

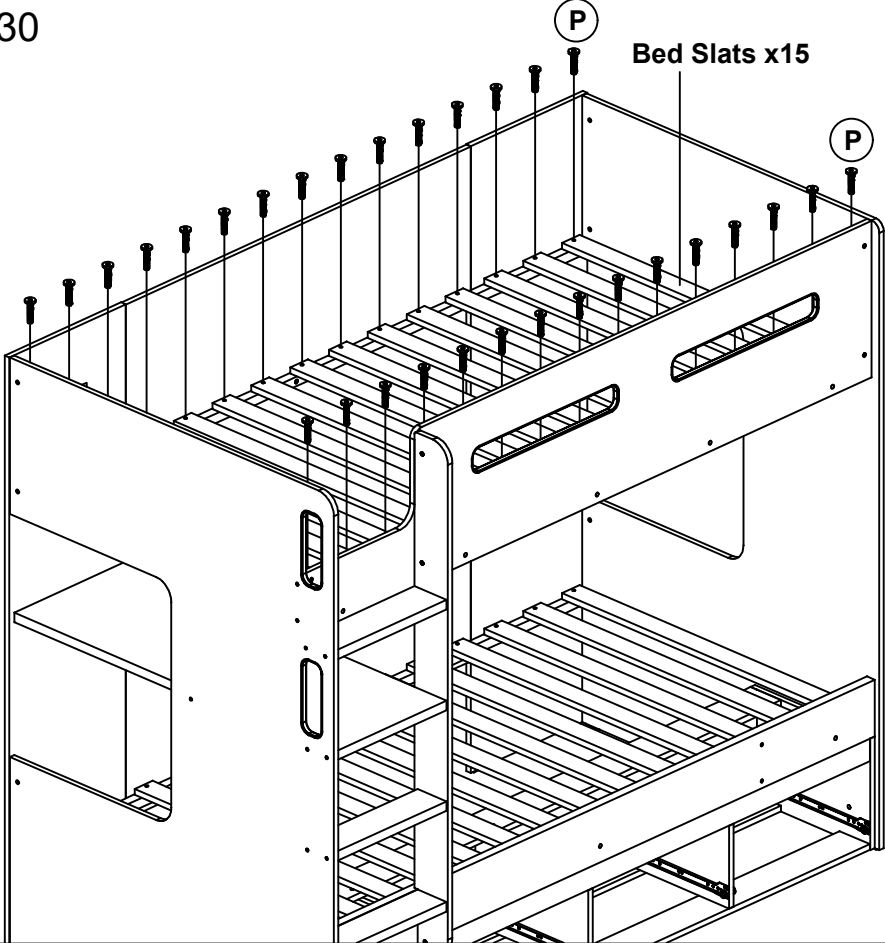
Model : Montana Single Bunk Beds

38

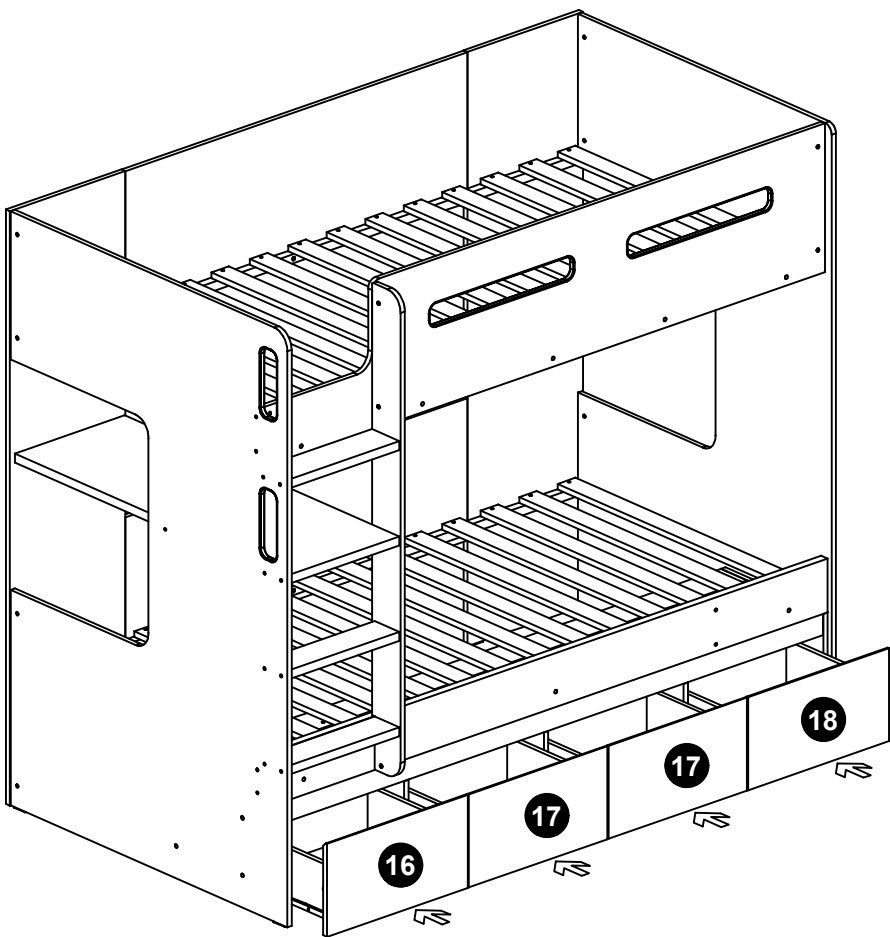


P x 30

OPTION A



39

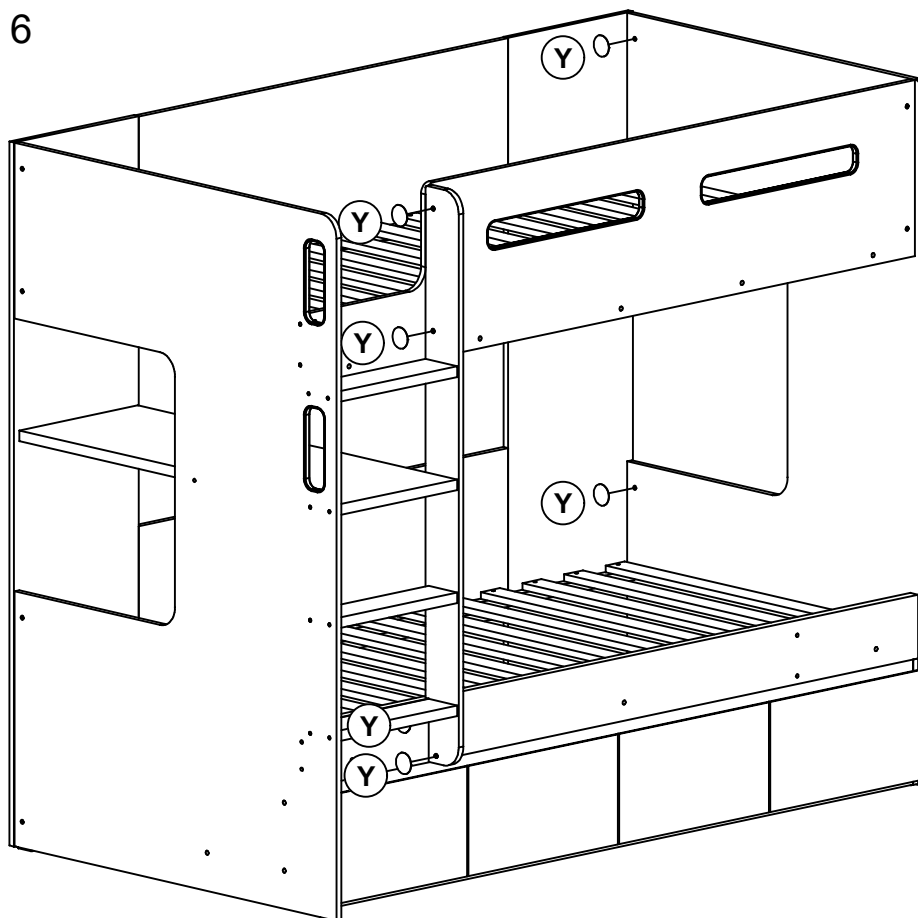


Guide To Assembly

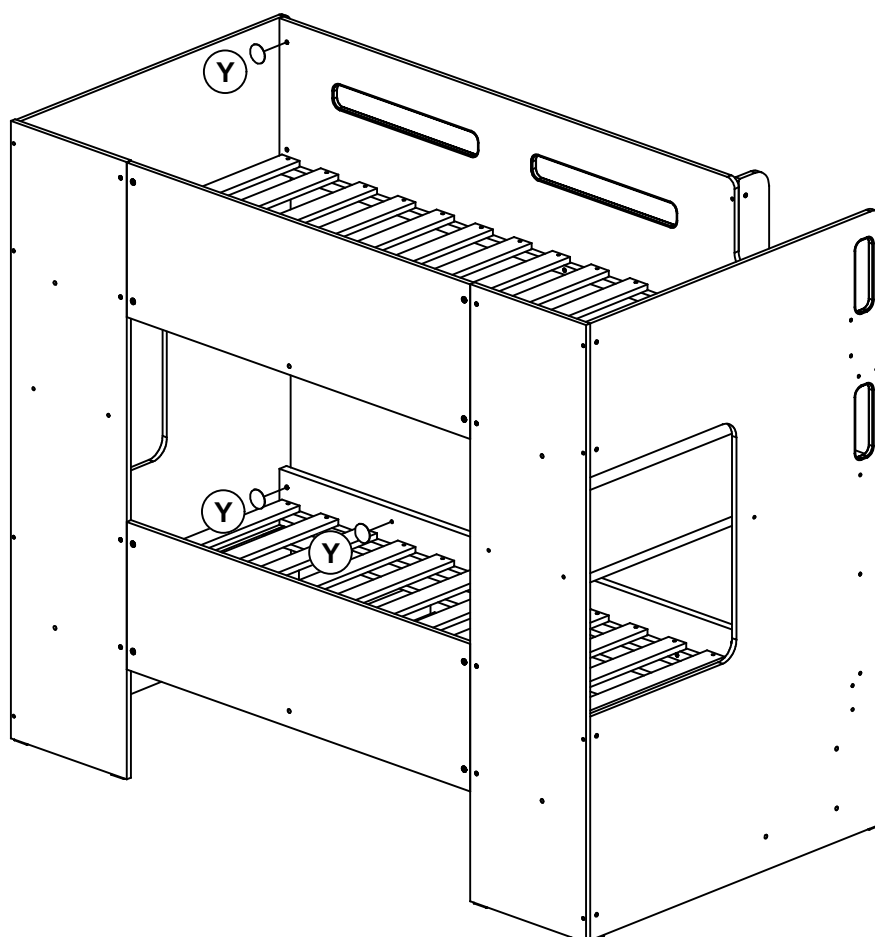
Model : Montana Single Bunk Beds

40 ○ Y x 6

OPTION A



41 ○ Y x 3

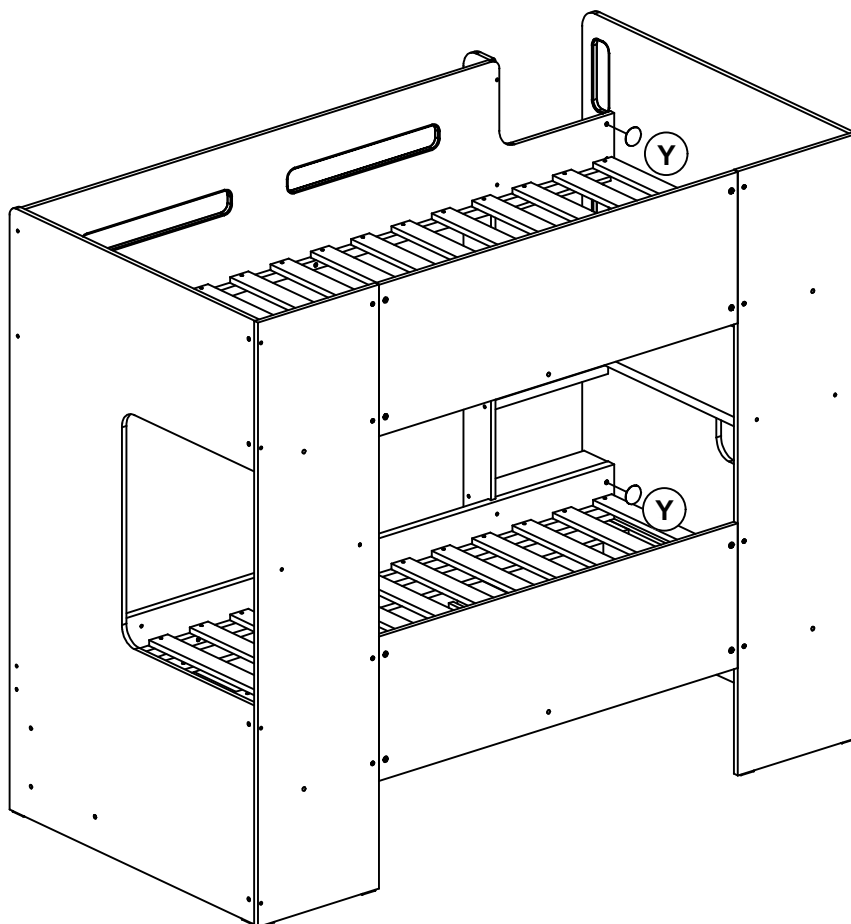


Guide To Assembly

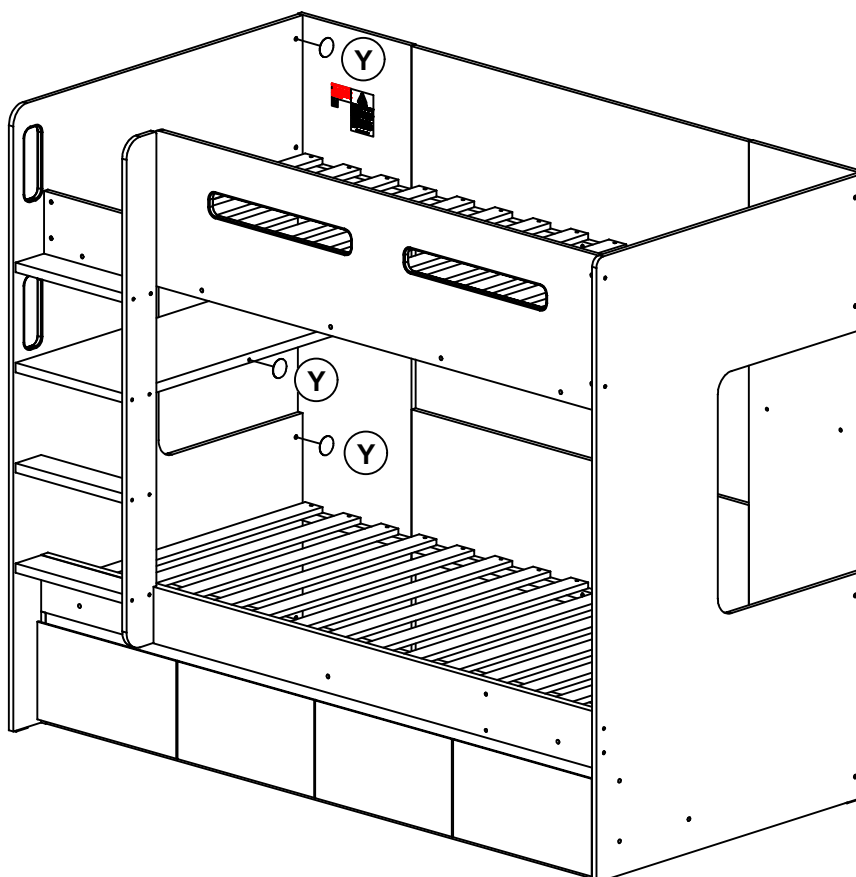
Model : Montana Single Bunk Beds

42 ○ Y x 2

OPTION A



43 ○ Y x 3



Guide To Assembly

Model : Montana Single Bunk Beds

28

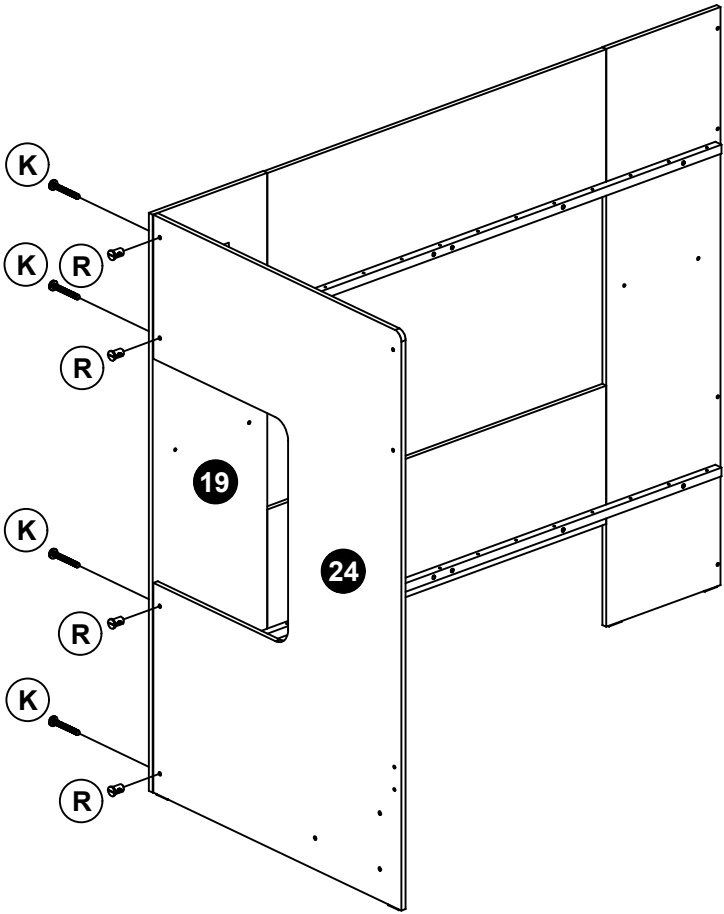


K x 4



R x 4

OPTION B



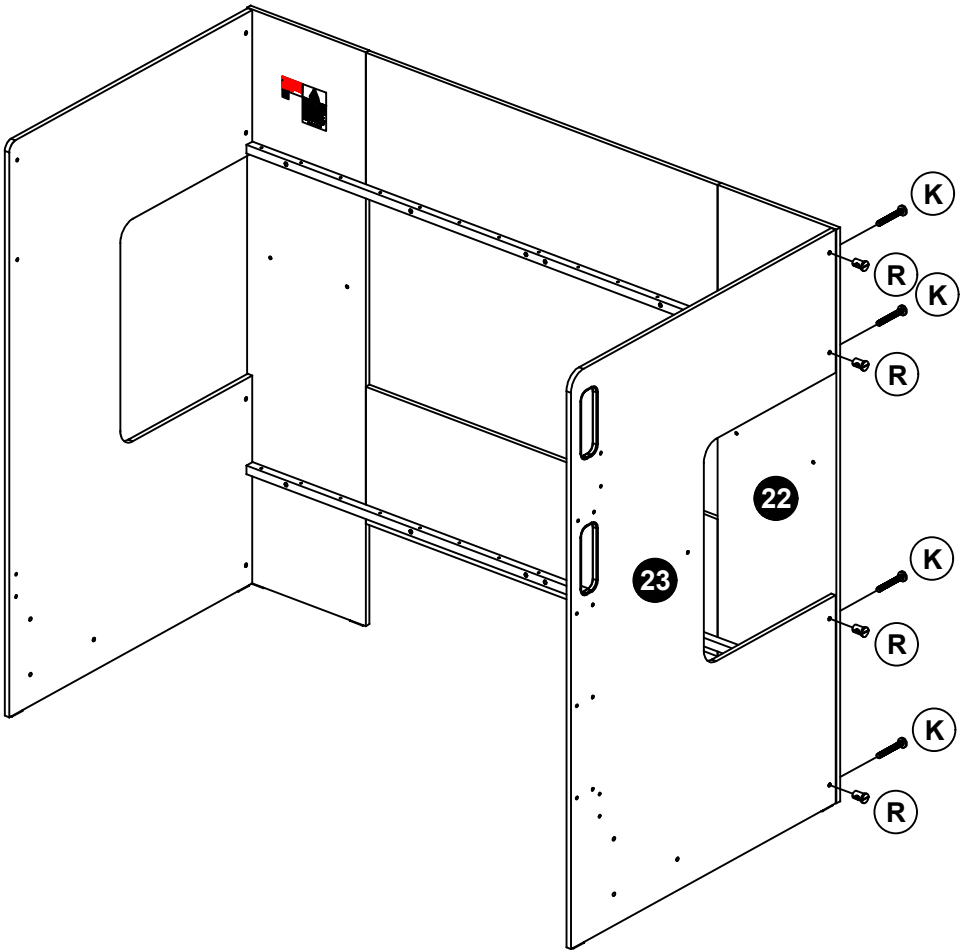
29



K x 4



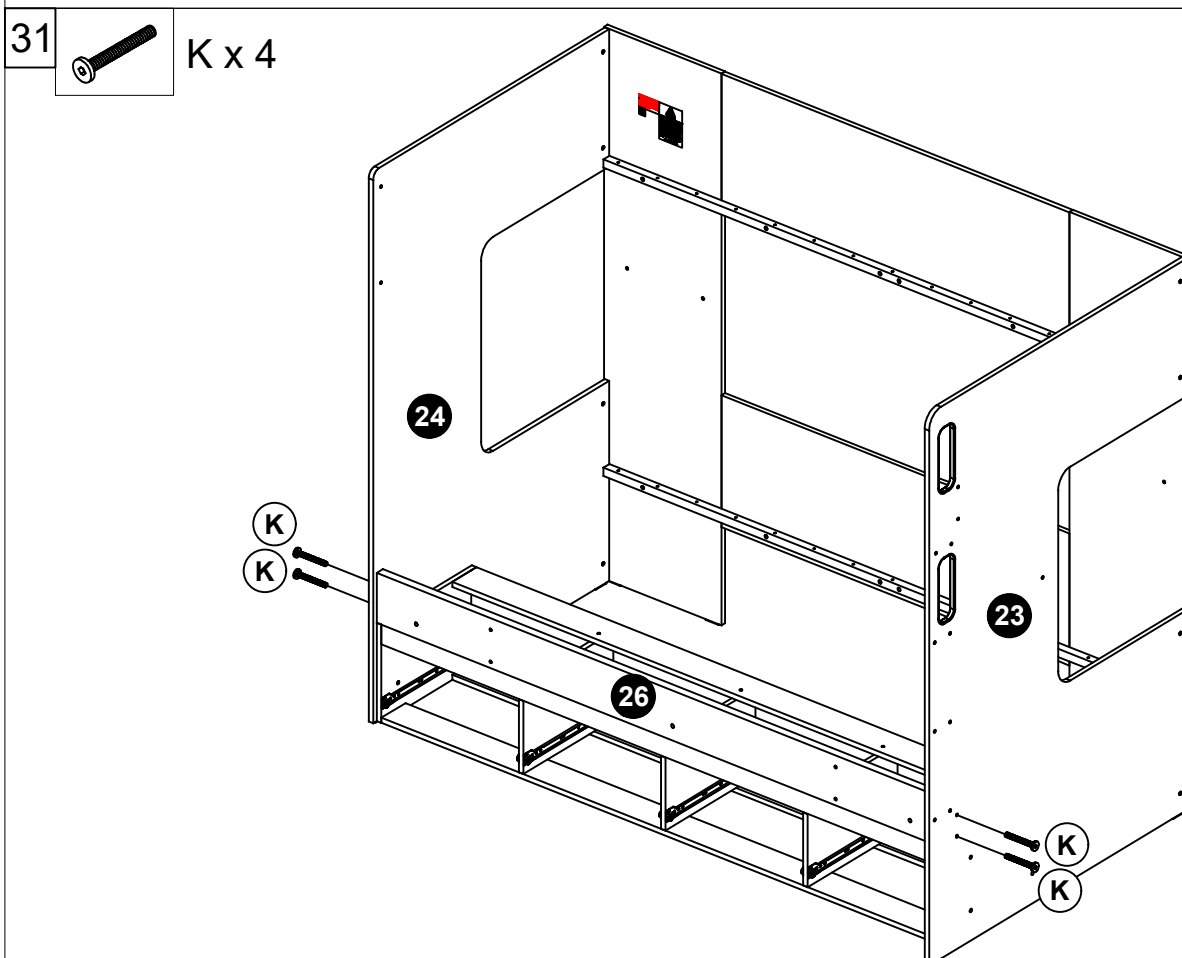
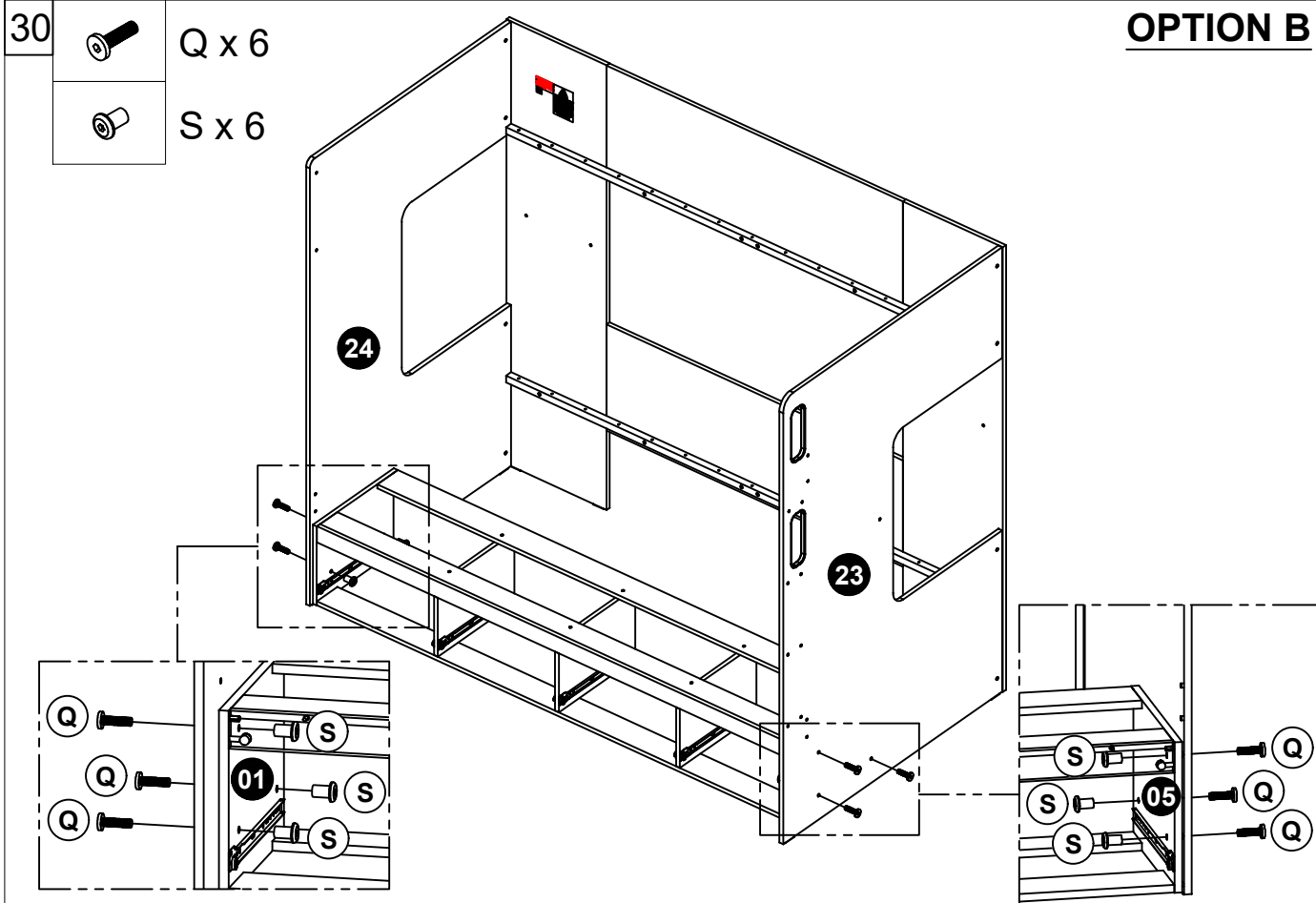
R x 4



Guide To Assembly

Model : Montana Single Bunk Beds

OPTION B



Guide To Assembly

Model : Montana Single Bunk Beds

OPTION B

32



K x 4



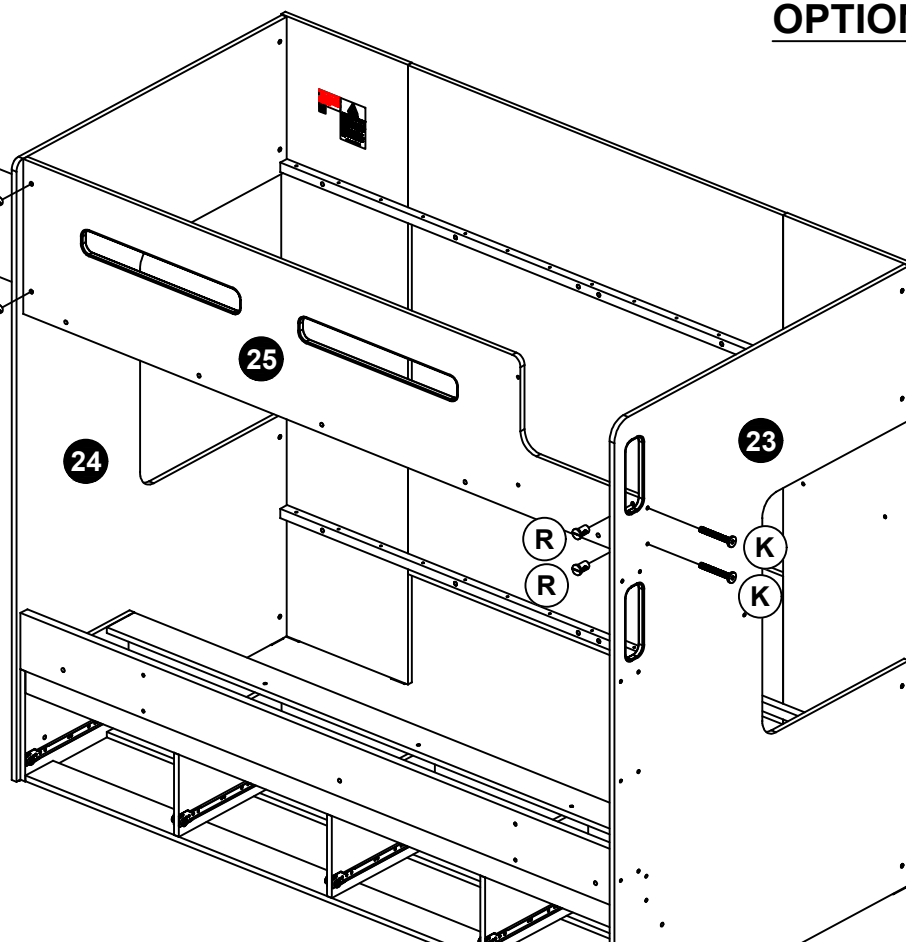
R x 4

(K)

(K)

(R)

(R)



33



N x 5



S x 5

(N)

(N)

(N)

(N)

(N)

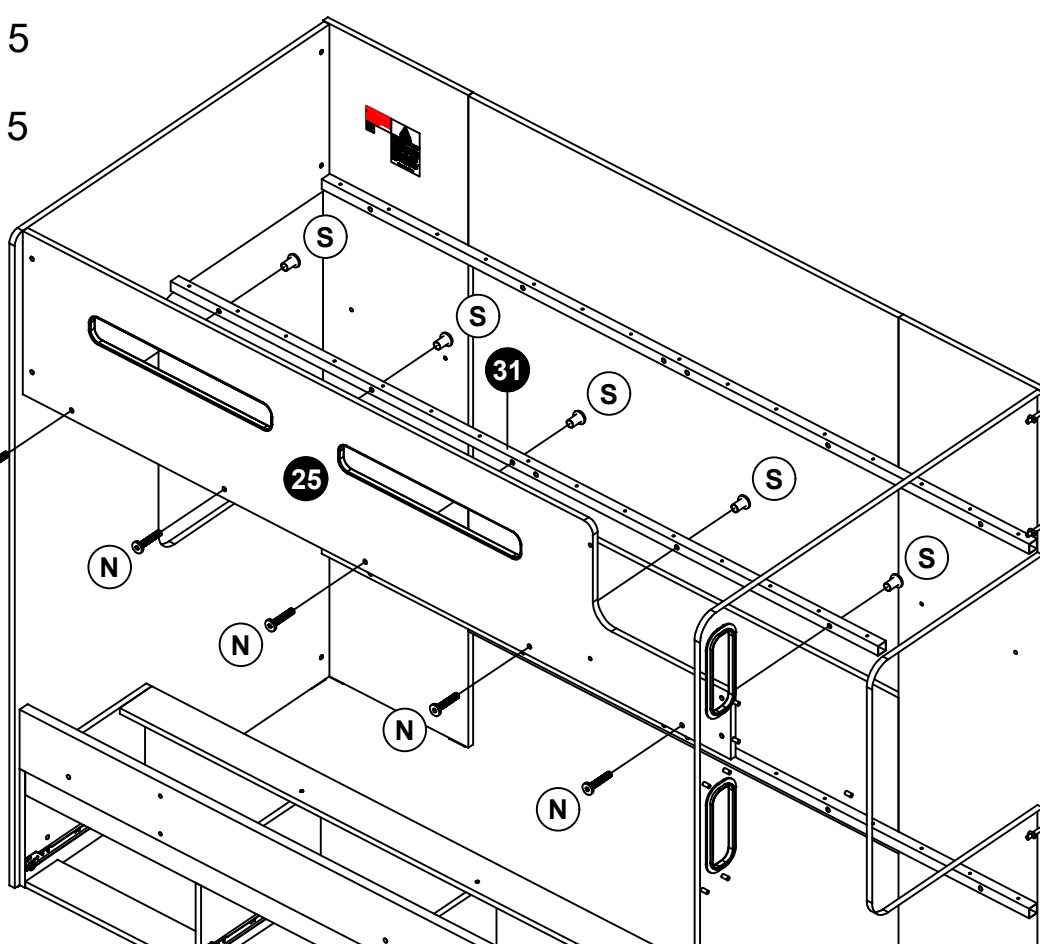
(S)

(S)

(S)

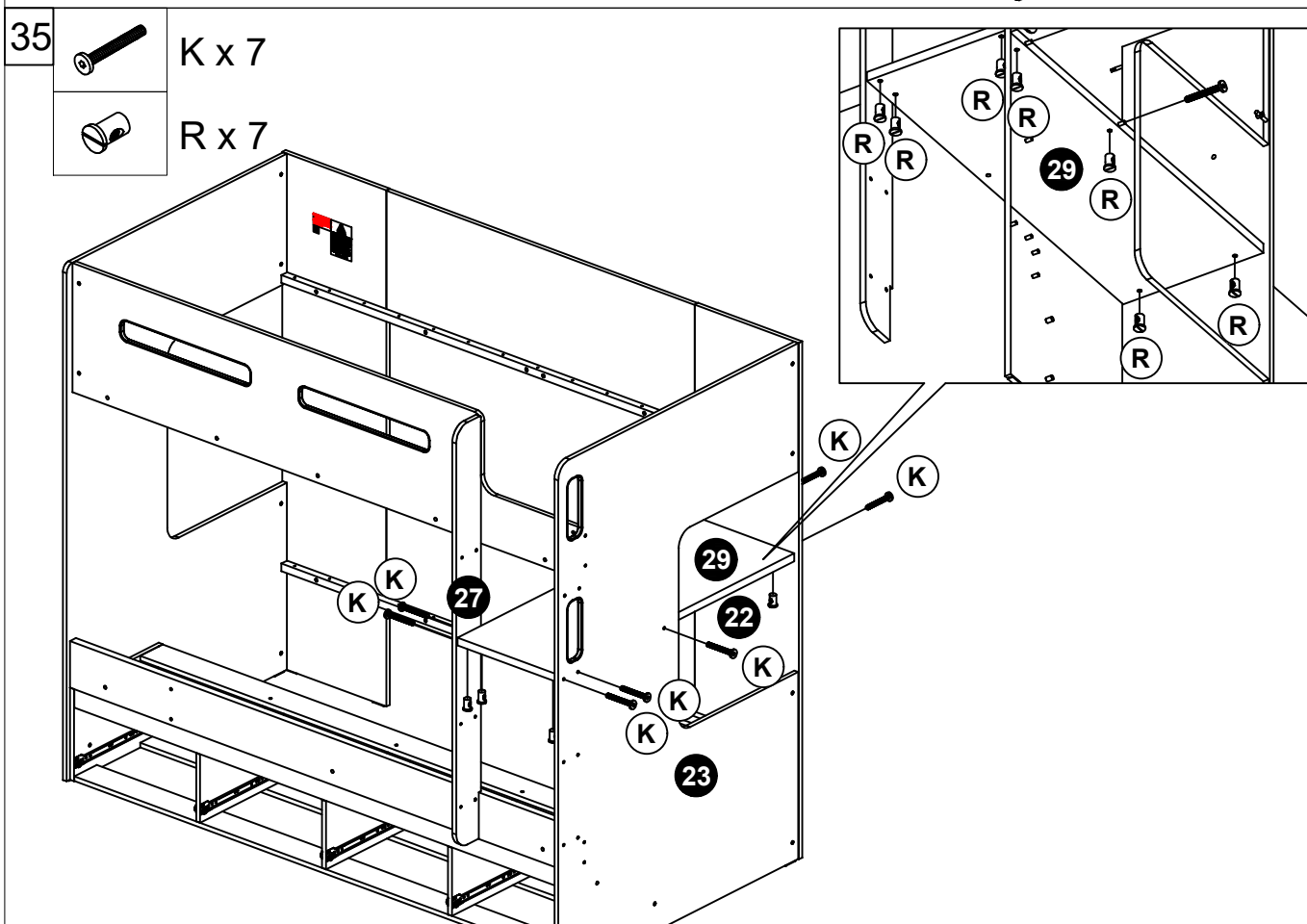
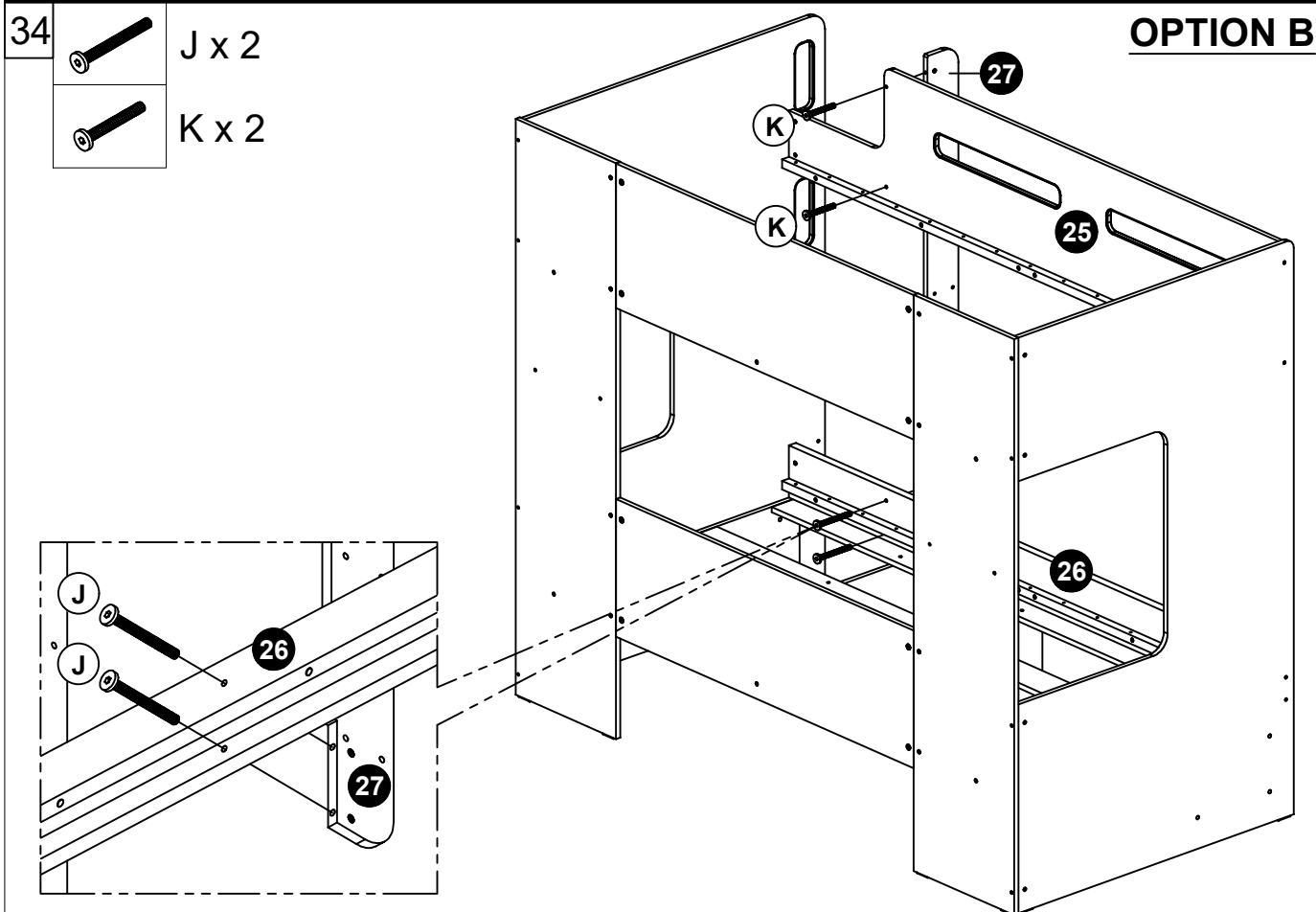
(S)

(S)



Guide To Assembly

Model : Montana Single Bunk Beds



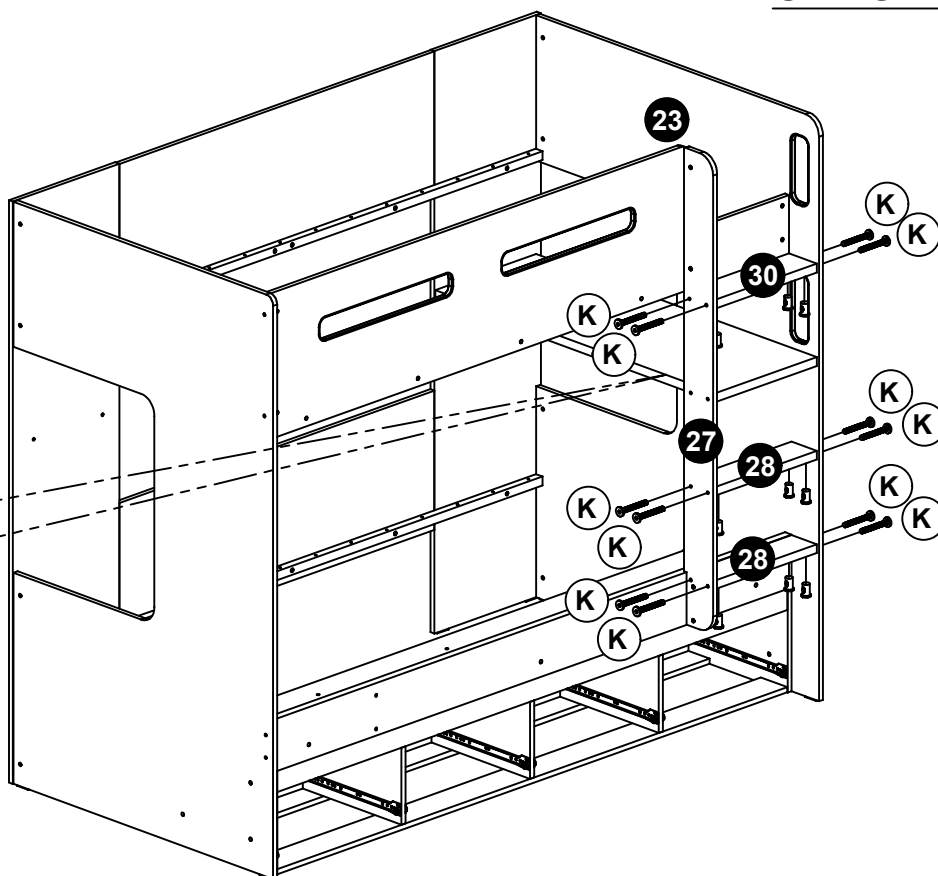
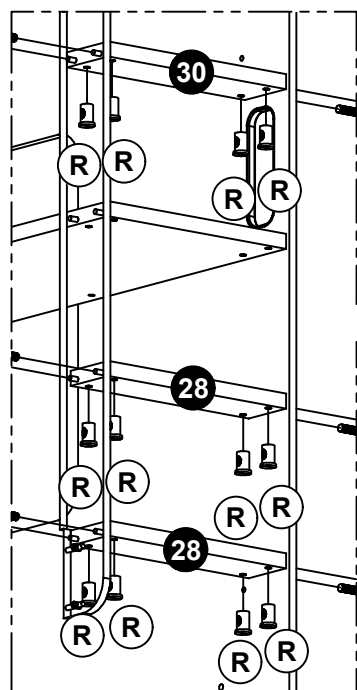
Guide To Assembly

Model : Montana Single Bunk Beds

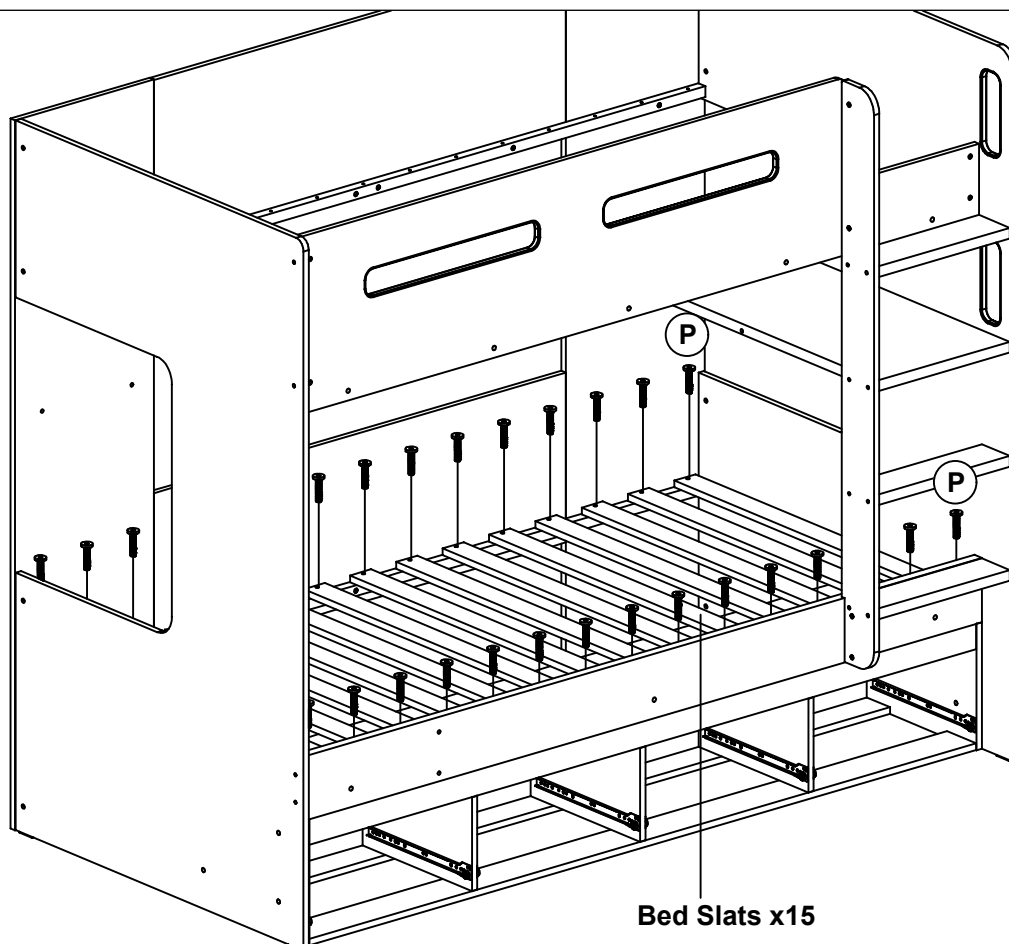
OPTION B

36  K x 12

 R x 12



37  P x 30



Bed Slats x15

Guide To Assembly

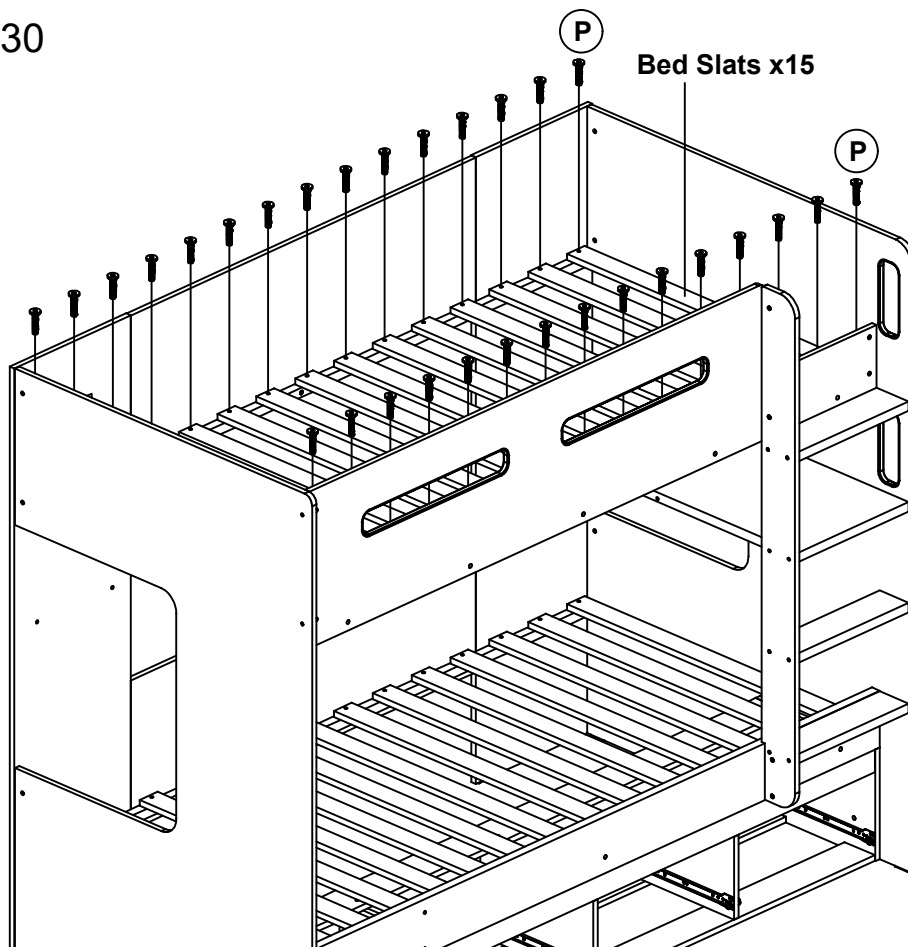
Model : Montana Single Bunk Beds

38

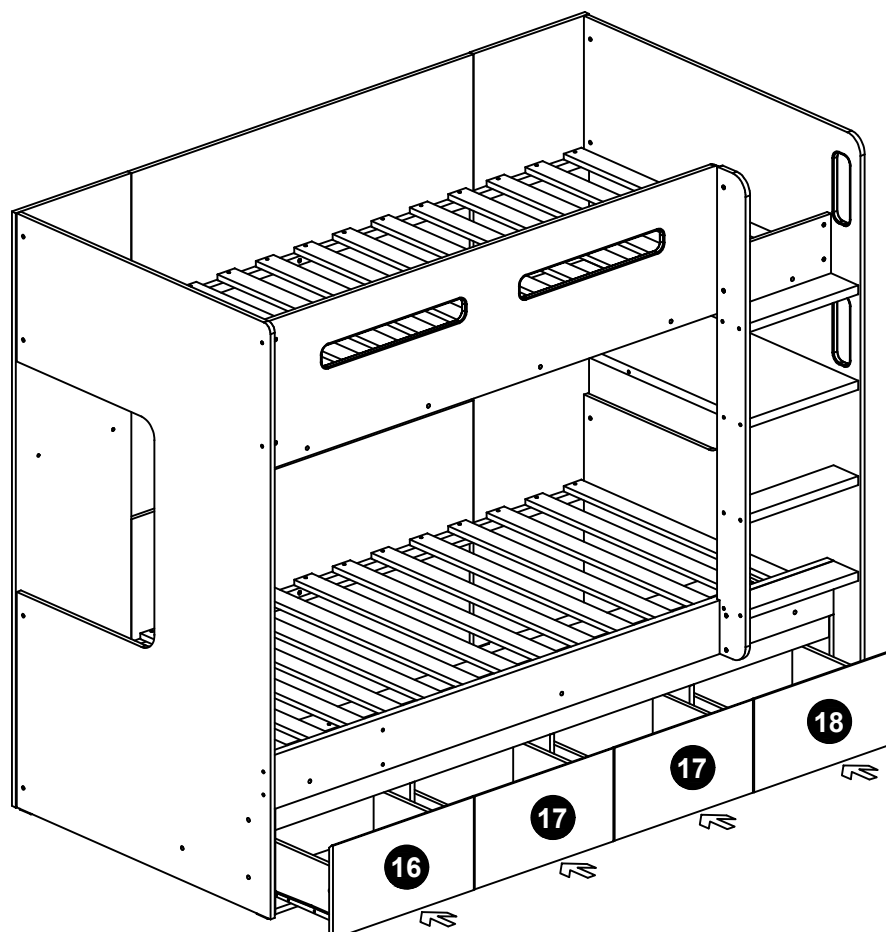


P x 30

OPTION B



39

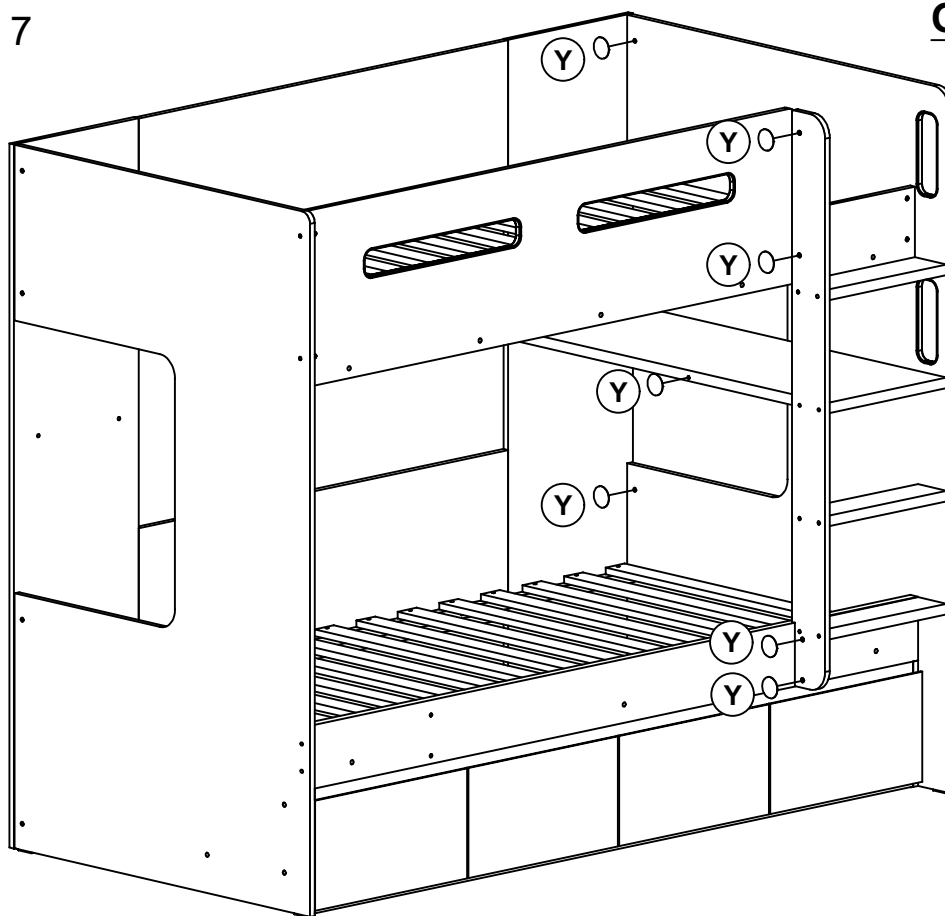


Guide To Assembly

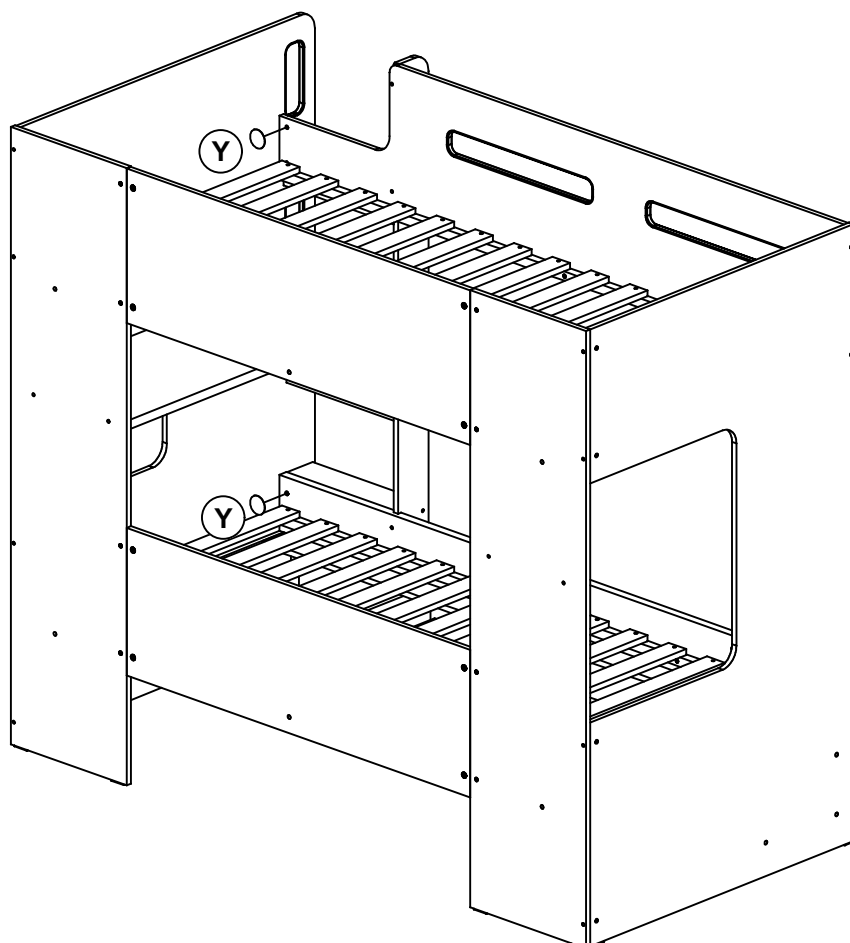
Model : Montana Single Bunk Beds

40 ○ Y x 7

OPTION B



41 ○ Y x 2

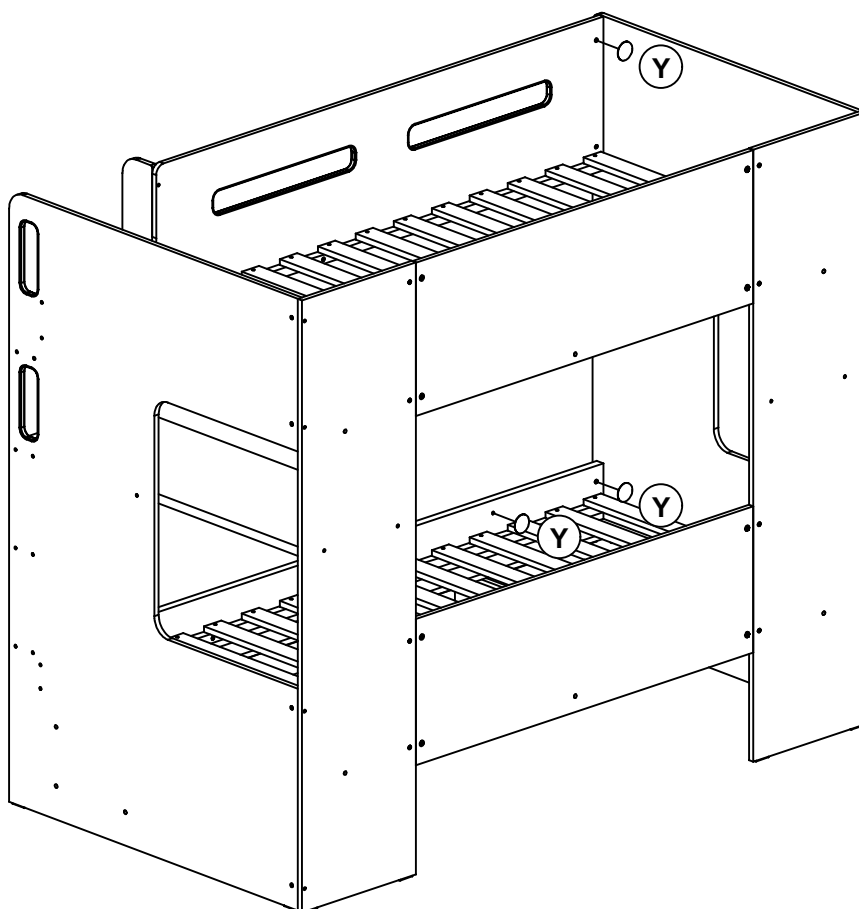


Guide To Assembly

Model : Montana Single Bunk Beds

42 ○ Y x 3

OPTION B



43 ○ Y x 2

