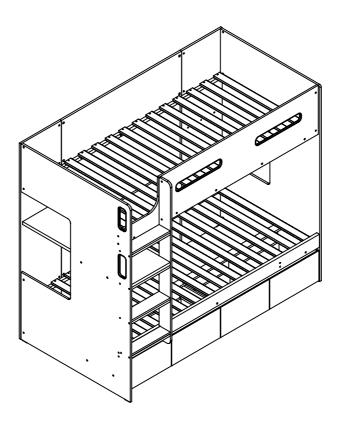
Model: Montana

Product Size: 940 x 1930mm (Base Int Size)

Thank you for purchasing this product. Before starting assembly we suggest you spend a short time reading through this leaftlet, then follow the simple step by step guide. Two people are needed to assemble this product.

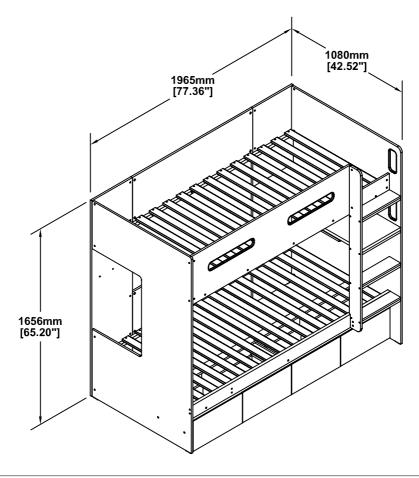
Option A

Max Weight Limit 90kg Per Bed



Page 1 - 28

Option B



Page 1 - 19 Page 29 - 37

Page: 1 of 37

Model: Montana Product Size: 940 x 1930mm (Base Int Size)

TOP TIPS BEFORE YOU START!

IMPORTANT- READ CAREFULLY- RETAIN FOR FUTURE REFERENCE

- 1. Please check that all parts & hardware are present before you start the assembly of your furniture.
- 2. For ease and speed of assembly, we recommend that before you commence each step of the assembly, Please identify all the parts required for that step.
- We recommend that where possible, all items are assembled near to the area in which they will be placed in use, to avoid moving the product unnecessarily once assembled.
- **4.** For the protection of your furniture, particularly items of high gloss finish, we recommend that the product is placed on a Protected surface during assembly to prevent any damage.
- 5. During assembly please take care not to over-tighten any fittings, as this may damage the product.

CARE AND MAINTENANCE OF YOUR FURNITURE

- Please periodically check all fittings and re-tighten as necessary.
- To clean your item, please use a damp cloth and wipe clean.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or finishes to de-laminate.
- · Please do not place hot items (e.g hot drinks) directly on the wood surface.
- Please do not drag or pull your furniture.

IMPORTANT INFORMATION

- 1. Thickness of mattress should not exceed 180mm.
- 2. Children should be discouraged from playing on top of this bunk bed.
- 3. The bunk bed should be checked periodically by the owner to ensure that the guardrail, ladder, and other components are maintained in the correct position and state of repair and that all connectors are tight.
- 4. A bunk bed is not to be placed near a ceiling fan unless the distance between the closest points on the ceiling fan bunk. Bed is at lest 2 metres.
- 5. Use guardrails on both sides of upper bunk.
- 6. Prohibit horseplay on or under bed(s).
- 7. Prohibit more than one person on upper bunk.
- 8. Use Ladder for entering and leaving upper bunk.
- 9. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against The wall to prevent entrapment between the bed and the wall.
- WARNING Do not use the bunk bed/high bed if any structural part is broken or missing.
- 11. Ventilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.
- 12. WARNING "high beds & the upper bed of bunk beds are not suitable for children under six years due to risk of injury from falls";
- 13. WARNING "children can become trapped between the bed & the wall, a roof pitch, the ceiling, adjoining pieces of furniture (e.g.cupboard) and the like. To avoid risk of serious injury the distance between the top safety barrier and the adjoining structure shall not exceed 75mm nor shall be more than 230mm".
- 14. Always follow the manufacturer's instructions.
- 15. A statement that vertilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.
- **16.** All bunk beds and high beds intended to be assembled by other than the manufacturer or his/her representative shall include assembly instructions including a list of the parts supplied and details of any tools required to assemble the bed.

STRANGULATION HAZARD:

17. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hook, belt and jump ropes.

Page: 2 of 37

Model: Montana

Product Size: 940 x 1930mm (Base Int Size)

Tools Required For Assembly



DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT. USE OF POWER TOOLS WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.

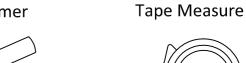


Approximately 3 hour

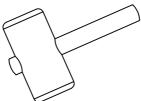


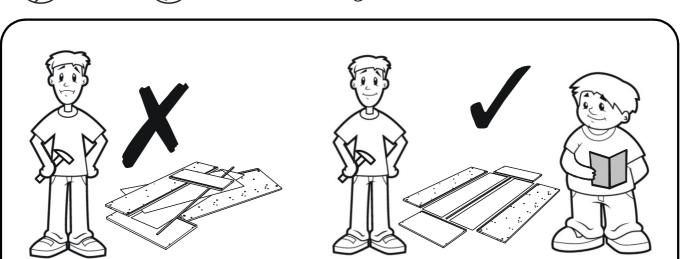
2 People Required

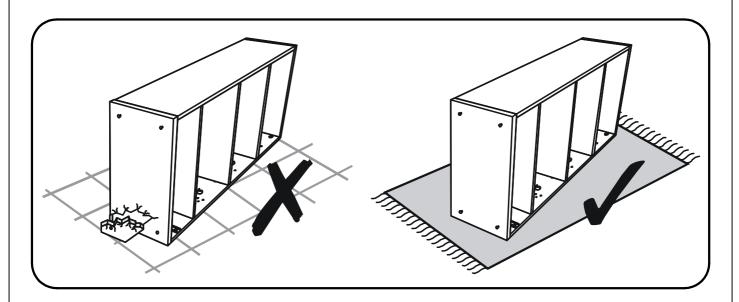
Rubber Hammer



MEASURO







Page: 3 of 37

Part List

Model: Montana [940 x 1930mm (Base Int Size)]

Carton 3 of 4

Part Name

Carton 4 of 4

Assembly Instructions + Fitting List

Left End Panel

Bed Slats

Right End Panel

Pcs

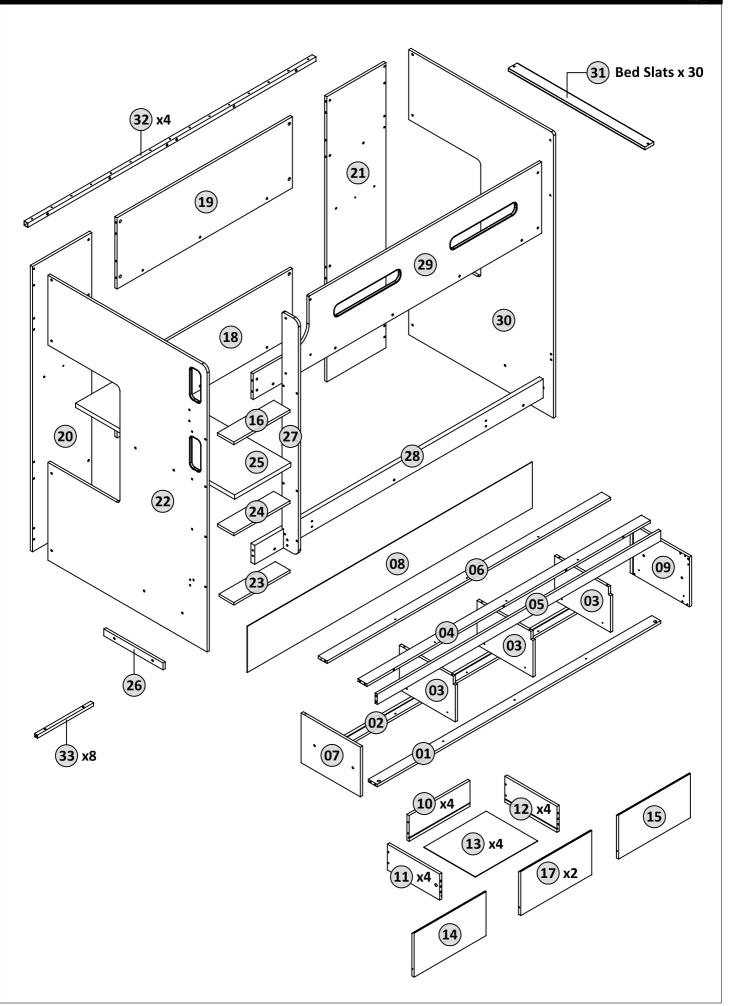
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1

| No. Part Name Pcs No. 03 Center Panel (Cabinet) 3 22 10 Back Panel (Drawer) 4 30 11 Left Panel (Drawer) 4 4 12 Right Panel (Drawer) 4 31 14 Front Panel (Drawer) Left 1 Ass 15 Front Panel (Drawer) Right 1 1 17 Front Panel (Drawer) Center 2 1 18 Side Panel (Back) 1 1 19 Side Upper Panel (Back) 1 1 25 3rd Ladder Support Rail 8 8 Carton 2 of 4 01 Bottom Panel (Cabinet) 1 1 02 Bottom Panel (Cabinet) 1 1 04 Top Panel (Cabinet) 1 1 05 Front Panel (Cabinet) 1 1 06 Top Panel (Cabinet) 1 1 07 Left Panel (Cabinet) 1 1 | Carton 1 of 4 | | | | | |
|---|---------------|-----------------------------|-----|-----|--|--|
| 10 Back Panel (Drawer) | No. | Part Name | Pcs | No. | | |
| 11 Left Panel (Drawer) 4 12 Right Panel (Drawer) 4 13 Bottom Panel (Drawer) Left 1 14 Front Panel (Drawer) Left 1 15 Front Panel (Drawer) Right 1 17 Front Panel (Drawer) Center 2 18 Side Panel (Back) 1 19 Side Upper Panel (Back) 1 25 3rd Ladder Step 1 33 Ladder Support Rail 8 **Carton 2 of 4 O1 Bottom Panel (Cabinet) O2 Bottom Panel (Cabinet) O3 Bottom Panel (Cabinet) O4 Top Panel (Cabinet) O5 Front Panel (Cabinet) O6 Top Panel (Cabinet) O7 Left Panel (Cabinet) O8 Back Panel (Cabinet) O9 Right Panel (Cabinet) O9 Right Panel (Cabinet) O9 Right Panel (Cabinet) O9 Back Panel (Right) 1 Back Panel (Right) 1 Ladder Step 1 St Ladder Step 1 Ladder Step 24 2nd Ladder Step 1 24 2nd Ladder Step 1 25 Support Panel 27 Ladder Right Panel 28 Side Front Panel (Below) 1 Side Panel (Front) 1 On the provide Amount of the panel 29 Side Panel (Front) 1 On the panel (Front) 2 On the panel (Front) 2 On the panel (Front) 2 On the panel (Front) 3 On the panel (Front) 4 On the panel (Front) 4 On the panel (Front) 4 On the pa | 03 | Center Panel (Cabinet) | 3 | 22 | | |
| 12 Right Panel (Drawer) 4 13 Bottom Panel (Drawer) 4 31 14 Front Panel (Drawer) Left 1 Asset 15 Front Panel (Drawer) Right 1 17 Front Panel (Drawer) Center 2 18 Side Panel (Back) 1 19 Side Upper Panel (Back) 1 25 3rd Ladder Step 1 33 Ladder Support Rail 8 **Carton 2 of 4 O1 Bottom Panel (Cabinet) O1 Bottom Panel (Cabinet) O2 Bottom Panel (Cabinet) O3 Front Panel (Cabinet) O4 Top Panel (Cabinet) O5 Front Panel (Cabinet) O6 Top Panel (Cabinet) O7 Left Panel (Cabinet) O8 Back Panel (Cabinet) O9 Right Panel (Cabinet) O9 Right Panel (Cabinet) O9 Back Panel (Right) 1 Back Panel (Right) 1 Back Panel (Right) 2 Back Panel (Right) 1 Ladder Step 1 Ladder Step 1 Ladder Step 2 Ladder Right Panel 2 Support Panel 2 Ladder Right Panel 2 Side Front Panel (Below) 1 Side Panel (Front) 1 Dane Step 1 Dane Ste | 10 | Back Panel (Drawer) | 4 | 30 | | |
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| 19 Side Upper Panel (Back) 1 25 3rd Ladder Step 1 33 Ladder Support Rail 8 Carton 2 of 4 01 Bottom Panel (Cabinet) 1 02 Bottom Panel (Cabinet) 1 04 Top Panel (Cabinet) 1 05 Front Panel (Cabinet) 1 06 Top Panel (Cabinet) 1 07 Left Panel (Cabinet) 1 08 Back Panel (Cabinet) 1 09 Right Panel (Cabinet) 1 109 Right Panel (Cabinet) 1 20 Back Panel (Right) 1 21 Back Panel (Right) 1 23 1st Ladder Step 1 24 2nd Ladder Step 1 25 Support Panel 1 27 Ladder Right Panel 1 28 Side Front Panel (Below) 1 29 Side Panel (Front) 1 | 17 | Front Panel (Drawer) Center | 2 | | | |
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| 04 Top Panel (Cabinet) 1 05 Front Panel (Cabinet) 1 06 Top Panel (Cabinet) 1 07 Left Panel (Cabinet) 1 08 Back Panel (Cabinet) 1 09 Right Panel (Cabinet) 1 16 4th Ladder Step 1 20 Back Panel (Left) 1 21 Back Panel (Right) 1 23 1st Ladder Step 1 24 2nd Ladder Step 1 26 Support Panel 1 27 Ladder Right Panel 1 28 Side Front Panel (Below) 1 29 Side Panel (Front) 1 | 01 | Bottom Panel (Cabinet) | 1 | | | |
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| 23 1st Ladder Step 1 24 2nd Ladder Step 1 26 Support Panel 1 27 Ladder Right Panel 1 28 Side Front Panel (Below) 1 29 Side Panel (Front) 1 | 20 | Back Panel (Left) | 1 | | | |
| 242nd Ladder Step126Support Panel127Ladder Right Panel128Side Front Panel (Below)129Side Panel (Front)1 | 21 | Back Panel (Right) | 1 | | | |
| 26 Support Panel 1 27 Ladder Right Panel 1 28 Side Front Panel (Below) 1 29 Side Panel (Front) 1 | 23 | 1st Ladder Step | 1 | | | |
| 27 Ladder Right Panel 1 28 Side Front Panel (Below) 1 29 Side Panel (Front) 1 | 24 | 2nd Ladder Step | 1 | | | |
| 28 Side Front Panel (Below) 1 29 Side Panel (Front) 1 | 26 | Support Panel | 1 | | | |
| 29 Side Panel (Front) 1 | 27 | Ladder Right Panel | 1 | | | |
| | 28 | Side Front Panel (Below) | 1 | | | |
| 32 Metal Side Rail 4 | 29 | Side Panel (Front) | 1 | | | |
| | 32 | Metal Side Rail | 4 | | | |

Part List

Model: Montana [940 x 1930mm (Base Int Size)]



Page : 5 of 37

Fitting List

Model: Montana [940 x 1930mm (Base Int Size)]

| No. | Part Name | | Qty |
|-----|-----------------------|----------------------------|-------|
| А | Cam | 9 | 29 |
| В | Cam Stud | STEDDIN | 21 |
| С | Constractfix Dowel | on a | 8 |
| D | M8 x 25mm Dowel | | 42 |
| Е | 45mm Chipboard Screw | Granding and Market | 13 |
| F | 38mm Chipboard Screw | Continue | 16 |
| G | 22mm Chipboard Screw | Grant | 16 |
| Н | 14mm Chipboard Screw | Bren | 37 |
| J | 14" Drawer Slide (SJ) | Can State of | 4 set |
| К | PVC Back Support | © | 16 |
| L | M6 x 13mm Baller | 6 | 12 |
| М | M6 Round Nut | | 16 |
| N | M6 x 60mm Allen Bolt | O)MINIMA MARKET | 2 |
| Р | M6 x 50mm Allen Bolt | O) III III III | 18 |
| Q | M6 x 45mm Allen Bolt | @Management | 3 |
| R | M6 x 40mm Allen Bolt | O)mmmm | 18 |
| S | M6 x 35mm Allen Bolt | O)MINION I | 15 |
| Т | M6 x 30mm Allen Bolt | 9) | 76 |
| U | M6 x 25mm Allen Bolt | 9 | 6 |
| V | M6 x 15mm JCN Nut | ® | 20 |
| W | M6 Allen Wrench | | 2 |
| Х | Felt Pads (45 x 14mm) | | 18 |
| Υ | Sticker 25mm | 0 | 22 |
| Z | Hole Plug 10mm | 8 | 4 |

Caution

There are many small components used in the construction of this unit. These loose items should be kept away from young children whilst assembling your unit. As an extra precaution, screw cover caps should be permanently fixed in position. (Where applicable)

USEFUL HINTS & TIPS

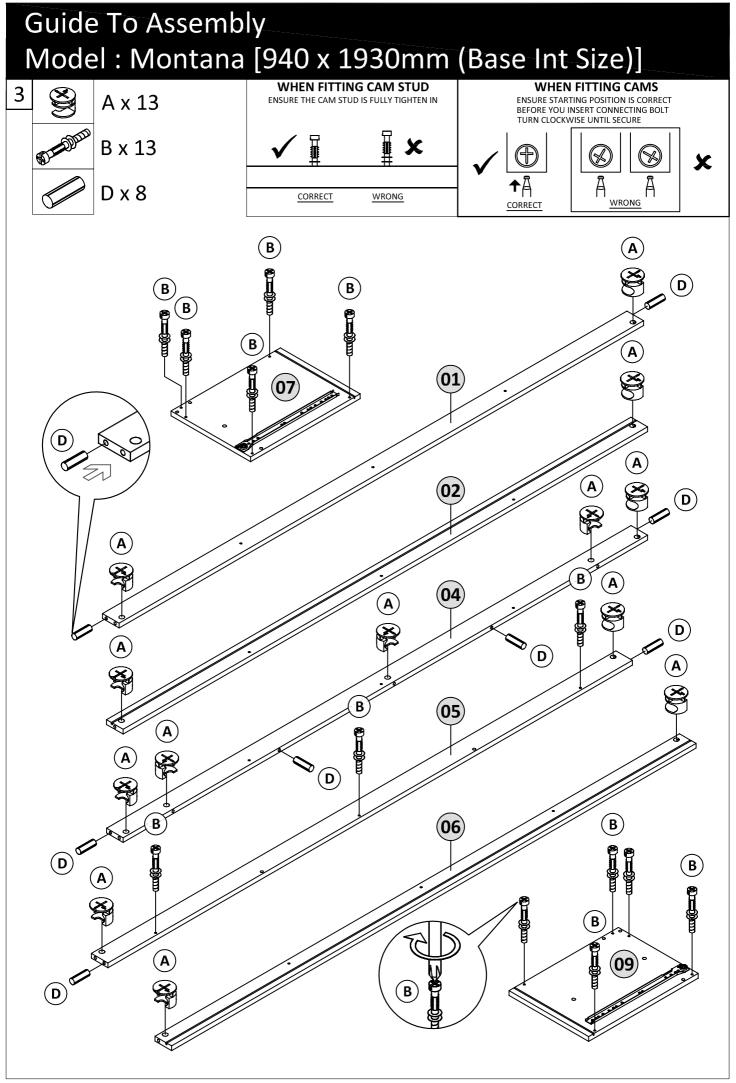
Two people will be required to assemble this unit

Please keep this assembly instruction for future reference

Page: 6 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] To Assembly the Drawer Slide, Please Follow Step as Below 1 Maria H x 9 Second Hole Last Hole (H)**....** J x 3 FRONT 6 **BACK** 00 0 **x** 3 To Assembly the Drawer Slide, Please Follow Step as Below Britis H x 6 Last Second Hole Third Hole J x 3 0 0 00 0 **BACK FRONT** 000 00 x3

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] To Assembly the Drawer Slide, Please Follow Step as Below 2 Banta. H x 3 Second Hole Last Hole (H)**....** J x 1 FRONT 600 **BACK** 07 To Assembly the Drawer Slide, Please Follow Step as Below Butte. H x 3 Last Hole (H)J x 1 **FRONT BACK** 900 0 00 00 \bigoplus 09



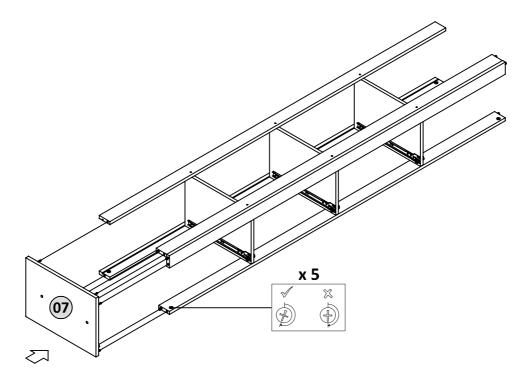
Page: 9 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] E x 6 E E 02 **01** 03 03 5 E x 6 E E E 06 6 **05** Ŋ х 3

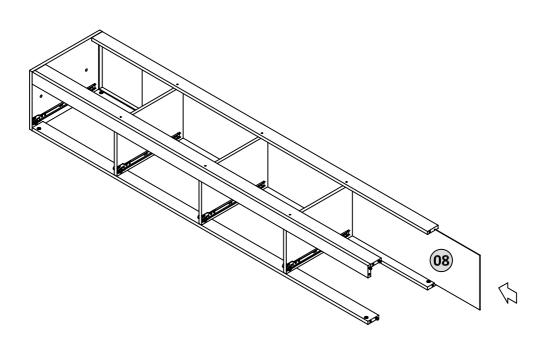
Page: 10 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)]

7

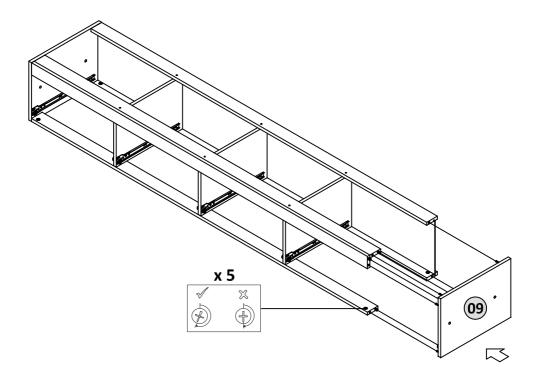


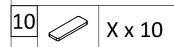
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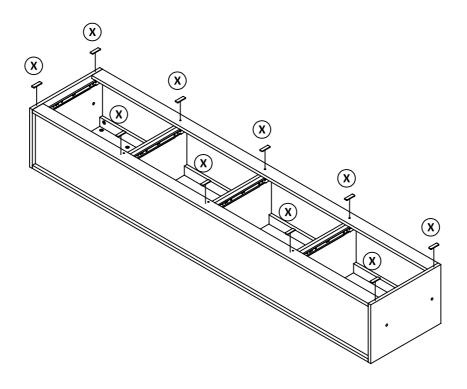


Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)]









Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] WHEN FITTING CAM STUD 11 **Ax8** ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING BOLT TURN CLOCKWISE UNTIL SECURE B x 8 X **↑**Å D x 16 WRONG CORRECT WRONG CORRECT 12 x4 **D (11) D 15** 14 17 x2 \bigcirc

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] F x 16 13 10 12 x 4 x 4 14 14) 17 **15**)

x 2

x 2

Page: 14 of 37

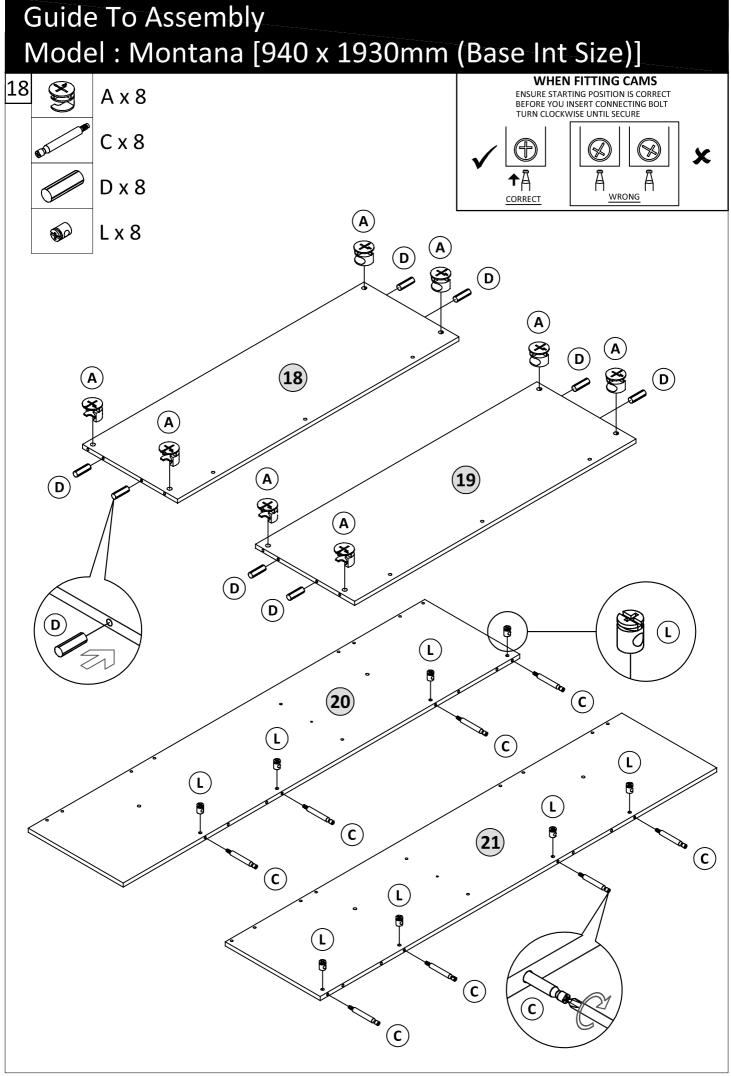
x 2

x 2

√ **D**

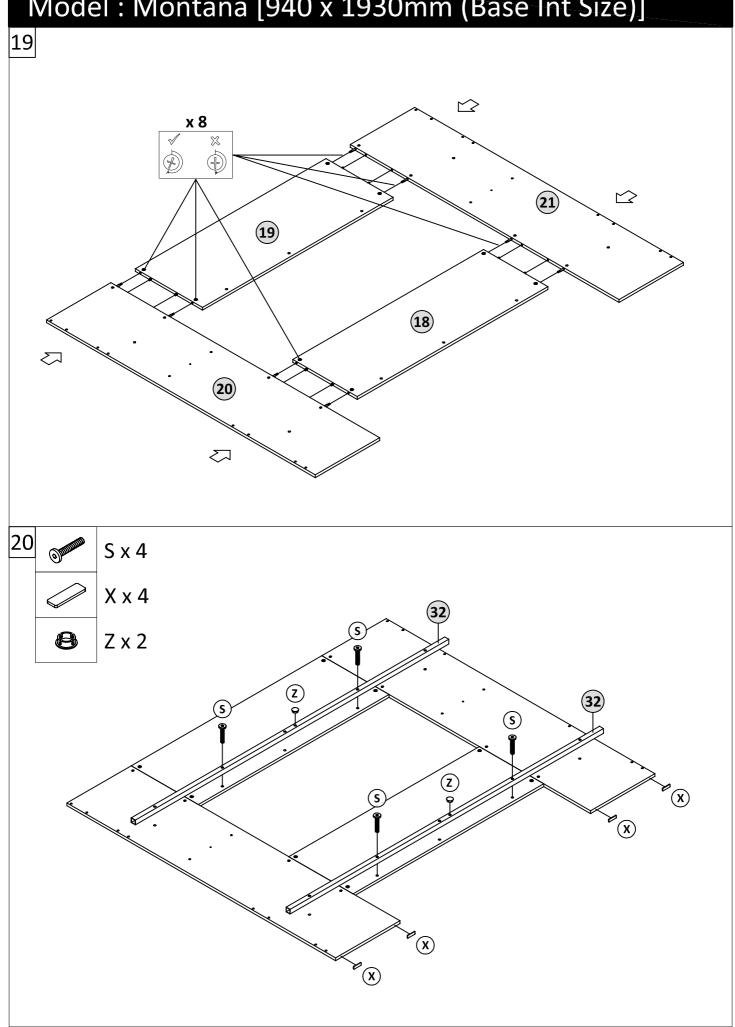
Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 15 G x 8 K x 8 x 4 16 G x 8 K x 8 17 Maria. H x 16 ТОР ТОР 3rd Hole 3rd Hole J x 4 (H)J x 4 (J) Last 3rd Hole Last 3rd Hole x 4 воттом воттом

Page: 15 of 37



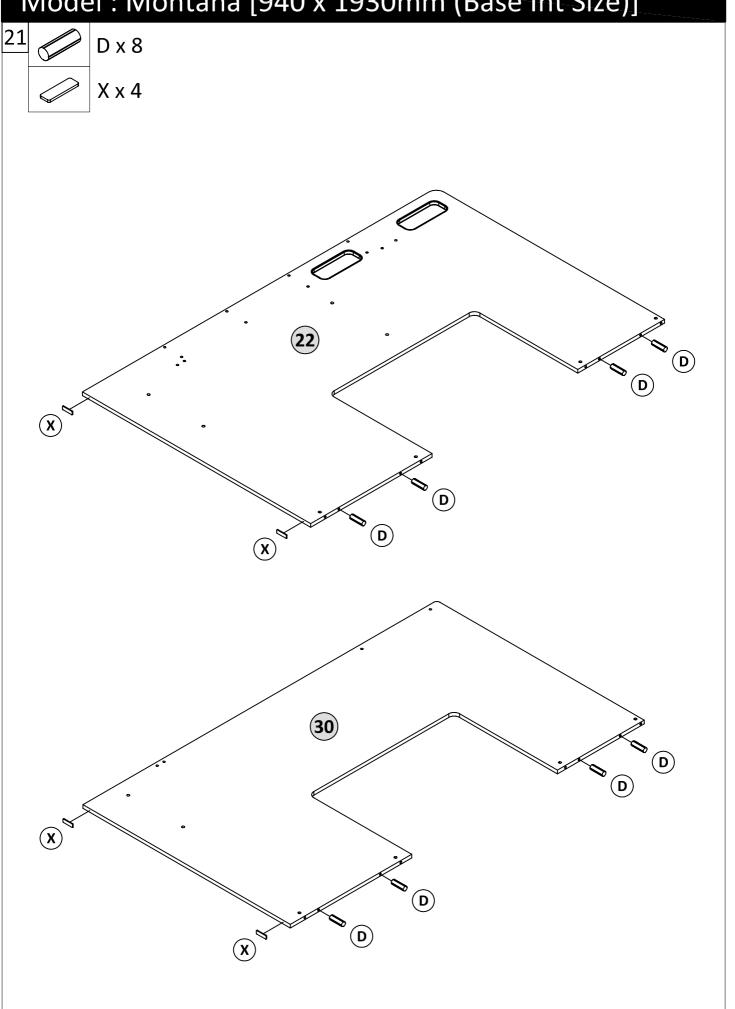
Page: 16 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)]



Page: 17 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)]



Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] D x 2 25 **D** 23 **@]MIMMIN** T x 16 33 x2 33 x2 **25** T T 33 x2

Page: 19 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 24 Option A M x 4 P x 4 P @ P 20 P W 22 W 25 O MINIMUM S x 6 V **®** V x 6 (S) ® SV <u>(S)</u> S O <u>S</u> <u>(S)</u>

Page: 20 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 26 M x 4 P x 4 **W** 21 30 M 27 **O** U x 2 **®** V x 2

Page: 21 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 28 E x 1 **25** 29 R x 4

Page: 22 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] R x 12 31 L x 4 P x 4 28

Page: 23 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 32 M x 2 N x 2 33 Q x 3 R x 2 **®** V x 3 Z x 1 V R -32 (Q) **Q**

Page: 24 of 37

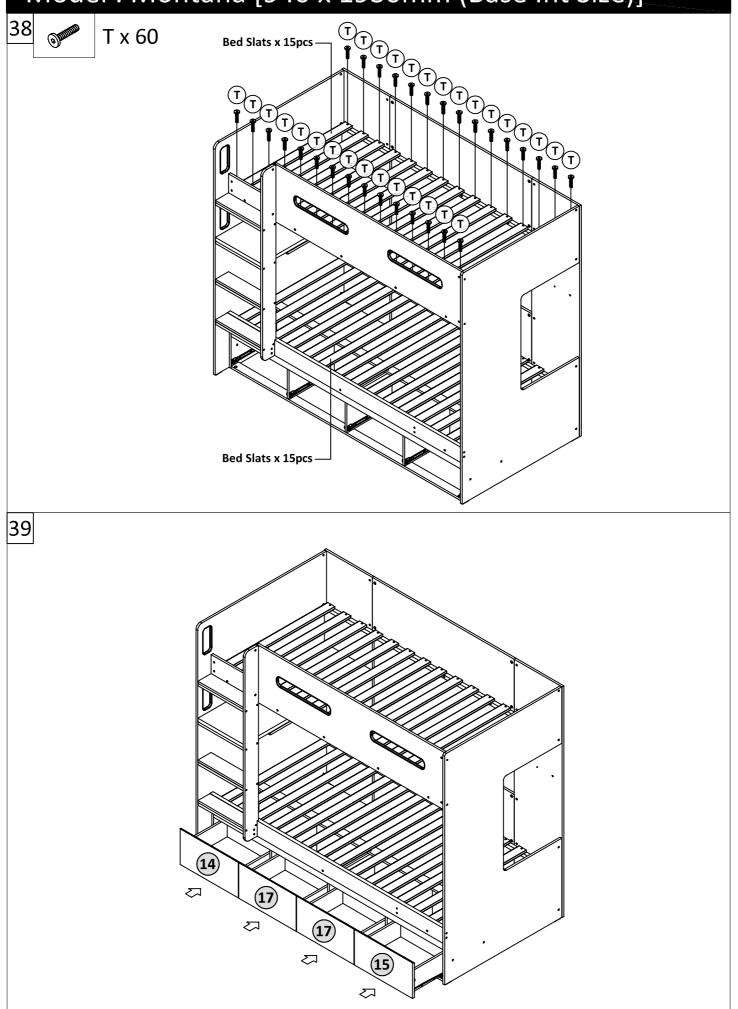
Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 34 S x 5 **®** V x 5 **32** 8 Z x 1 \bigcirc 29 35 M x 4 P x 4 (M) 29 P \bigcirc

Page: 25 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 36 M x 2 P x 2 37 9)MMM U x 4 **®** V x 4 \bigcirc (U)

Page: 26 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)]



Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] Y x 15 (V) 000 Y 41 Y x 7

Page: 28 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 24 Option B M x 4 P x 4 **6** (M) 21 **∞**_M 22 M 25 9 minimus S x 6 (V) **®** V x 6 (V) S (V) **s** O O (S) V S (V) (S) <u>(S)</u>

Page: 29 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 26 M x 4 P x 4 P M P 20 P M 30 (M) M 27 **@** U x 2 **®** V x 2 U

Page: 30 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 28 E x 1 **25** 29 R x 4 27

Page: 31 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] R x 12 $\mathbb{R}_{\mathbb{R}}$ 31 L x 4 P x 4 28

Page: 32 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 32 **P** M x 2 N x 2 33 Q x 3 R x 2 **®** V x 3 Z x 1 (V) $\left(\widehat{\mathbb{R}} \right)_{\mathbb{A}}$ (V) (Z) (Q) (Q) **(**@

Page: 33 of 37

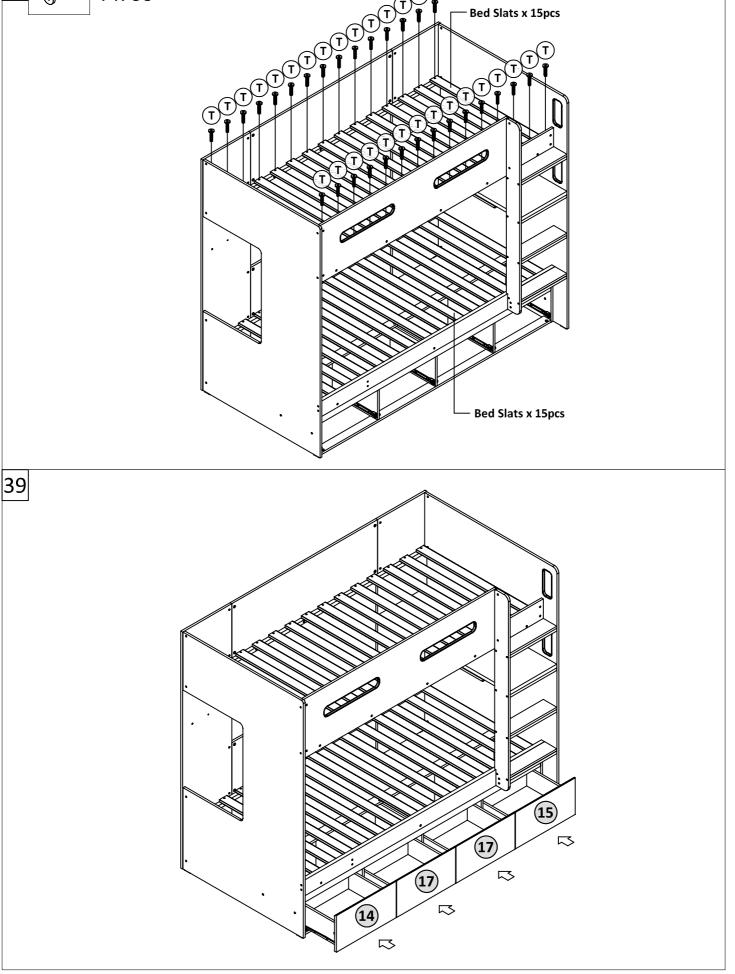
Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 34 S x 5 **®** V x 5 Z x 1 (V) (P) (Z) 29 V <u>s</u> 35 M x 4 P x 4 29 M (P) M (P)

Page: 34 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 36 M x 2 P x 2 M).SE 37 **@** U x 4 **®** V x 4

Page: 35 of 37

Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] T x 60 T x 60



Guide To Assembly Model: Montana [940 x 1930mm (Base Int Size)] 40 X x 15 \$00X 00 X) 500 0 \mathbf{x} 41 X x 7 (X) OX

Page: 37 of 37